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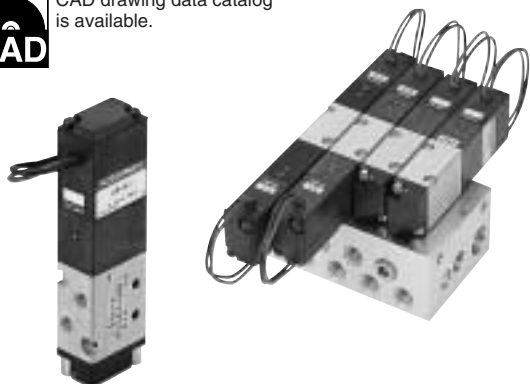
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CAD drawing data catalog
is available.



KOGANEI

VALVES GENERAL CATALOG

SOLENOID VALVES 110 SERIES INDEX

SOLENOID VALVES 110 SERIES

Features	293
Basic Models and Configuration	295
110 Series	
Specifications	297
Cylinder Operating Speed and Flow Rate	299
Tandem Solenoid Valve Order Codes	300
Solenoid Valve, Air-piloted Valve Order Codes	301
Manifold Order Codes	302
Operating Principles and Symbols, Major Parts and Materials	303
Dimensions of Solenoid Valve	304
Dimensions of Manifold	309
Made to Order	315
Plug Connector	
DIN Connector	
LED Indicator	
Built-in Interface Unit	
Air-piloted Valves 110 Series	
Handling Instructions and Precautions	321
PC Board Manifold 110 Series	
Specifications	323
Order Codes	324
Dimensions	325
Handling Instructions and Precautions	328



Caution

Before use, be sure to read the "Safety Precautions" on p. 31.

Reliability & Versatile Applications

SOLENOID VALVES 110 SERIES

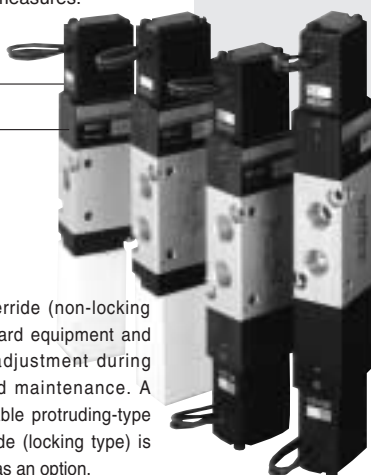
The 110 series Solenoid Valves, which achieve highly reliable, powerful, and low current basic performance in a compact, thin body, offer a simple and flexible standard type, and a full-option type with advanced maintenance features, to become still more user-friendly.

- With a varistor for the AC type, and a flywheel diode for the DC type, the solenoid is equipped with excellent surge suppression measures.

Standard type

Its clean lines emphasize basic performance, for

low-cost and versatile applications.



- A manual override (non-locking type) is standard equipment and offers easy adjustment during assembly and maintenance. A fingertip-operable protruding-type manual override (locking type) is also available as an option.

- Equipped with an easy-to-handle plug connector for fast wiring installation and removal. Available in a straight type and L type, both are equipped with LED indicators for easy confirmation of operations.



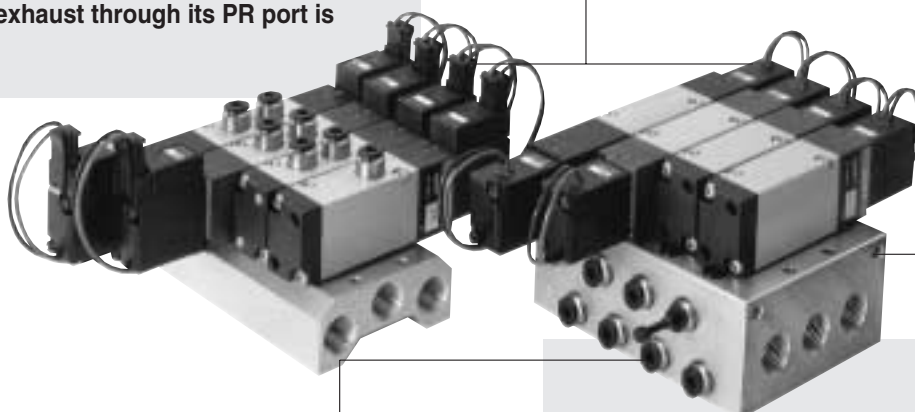
- Built-in quick fittings offer one-touch simple tube installation and removal. Moreover, an effective area of 4.0mm² [Cv: 0.22] enables even more powerful applications.

Full-option type

Greatly improves piping and wiring work efficiency, for excellent applications in assembly, adjustment, and maintenance.

F type manifold

Direct piping type valves can be mounted directly on this manifold. An FE type manifold enabling collected pilot exhaust through its PR port is also available.



- The common terminal pre-wired plug connector type frees technicians from tedious common terminal wiring work. Crossover wires are used to connect the common terminals, so that a single common wire is sufficient even for a manifold with many stations.

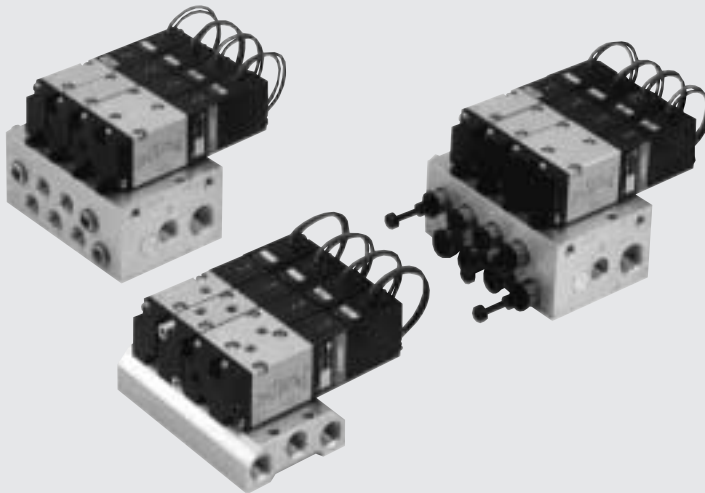
- For the delivery port quick fittings, select from $\phi 4$ or $\phi 6$ fittings for each station in accordance with actuator size.

AJ type manifold

Combines all ports into a manifold base. Quick fittings are built into the delivery ports (4(A), 2(B)), allowing easy assembly and maintenance in a confined space.

- Piping to the pilot exhaust ports is also possible to keep the control box interior and working environment from becoming contaminated. The built-in check mechanism prevents exhaust interference.

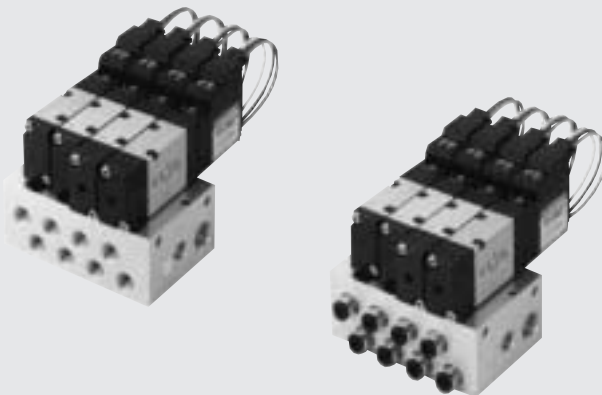
Twin Solenoid Valve



Ensures the functions of the conventional double solenoid type, but in a much shorter length, while simple wiring enables correct connections with a sequencer. Moreover, it is capable of being installed on a conventional manifold to occupy space for two stations.

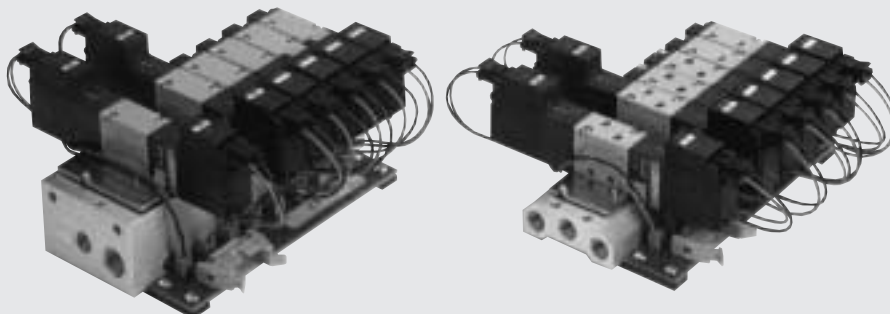
SOLENOID VALVES 110 SERIES

Tandem Solenoid Valve






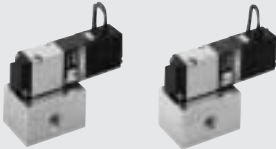


Retains the performance specifications of the 110 series while realizing a two-unit combination solenoid in the space of a single station. Achieves a compact outer appearance for the manifold and still more space savings.

PC Board Manifold 110 Series



Secures ease of use by using a printed circuit board with a connector for quick wiring connection to control devices. This simplified wiring method greatly reduces wiring work and the need for tools.

Single unit

	2-, 3-port	5-port
Direct piping	<p>Normally closed (NC) Normally open (NO)</p>  <p>111E1 111E1-11 <small>(□110E1) ^{Note 1} (□110E1-11) ^{Note 1}</small></p>	<p>2-position</p> <p>Single solenoid Double solenoid</p>  <p>110-4E1 110-4E2 <small>(□110-4KE2) ^{Note 2}</small></p> <p>3-position</p> <p>Closed center Exhaust center Pressure center</p>  <p>113-4E2 113-4E2-13 113-4E2-14 <small>(□113-4KE2) ^{Note 2} (□113-4KE2-13) ^{Note 2} (□113-4KE2-14) ^{Note 2}</small></p>
Sub-base piping	<p>Normally closed (NC) Normally open (NO)</p>  <p>A111E1-25 A111E1-11-25</p>	<p>2-position</p> <p>Single solenoid Double solenoid Closed center Exhaust center Pressure center</p>  <p>A110-4E1-25 A110-4E2-25 A113-4E2-25 A113-4E2-13-25 A113-4E2-14-25</p> <p>2-position (tandem solenoid) 3-position (tandem solenoid)</p> <p>Double solenoid Closed center Exhaust center Pressure center</p>  <p>A110-4ME2 A113-4ME2 A113-4ME2-13 A113-4ME2-14</p>

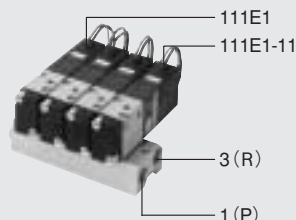
Notes: 1. 110E1 and A110E1 are dedicated valves for manifolds with combination mounting of 2-, 3-, 5-port valves. They cannot be used as single units. For single unit applications, use 111E1 or A111E1-25.

2. They are dedicated twin solenoid valves for manifolds with combination mounting of 2-, 3-, 5-port valves. They cannot be used as single units.

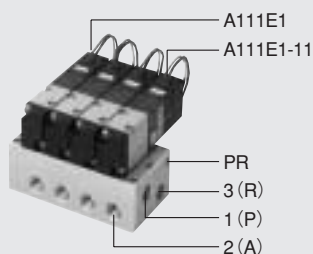
Manifold

Small sized manifold for 2-, 3-port valves

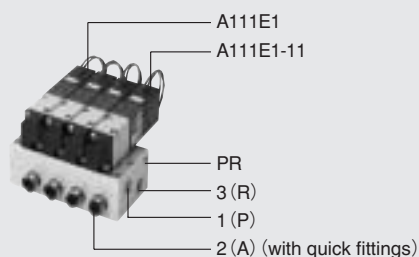
111M□F—F type (1(P), 3(R)) manifold



111M□A—A type (all ports) manifold

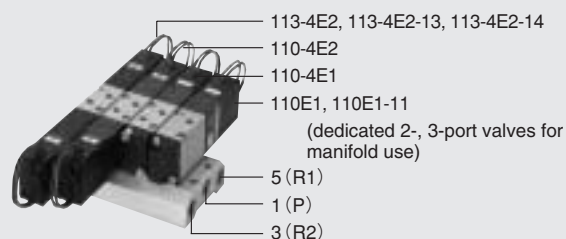


111M□AJ—AJ type (all ports, with quick fittings) manifold

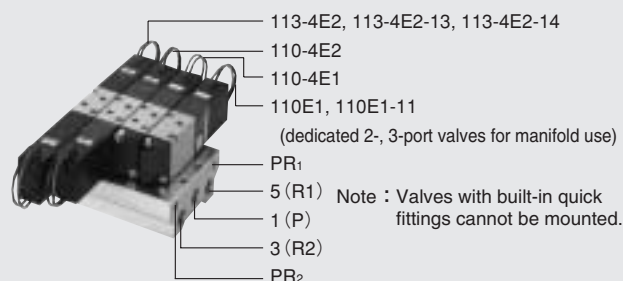


Manifold for combination mounting of 2-, 3-, 5-port valves

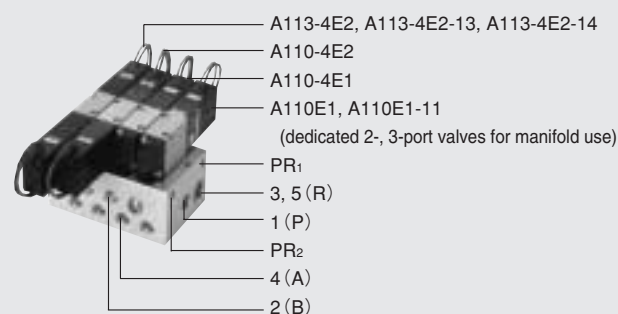
110M□F—F type (1(P), 3(R2), 5(R1)) manifold



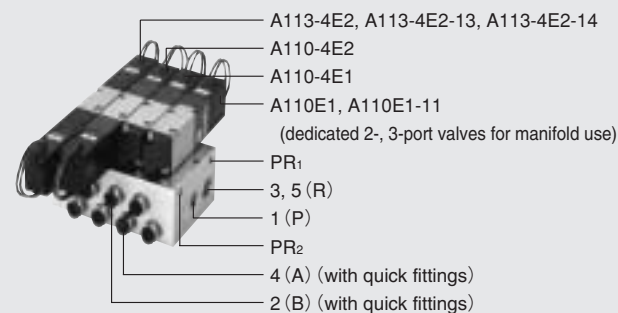
110M□FE^{Note}—FE type (1(P), 3(R2), 5(R1), PR) manifold



110M□A—A type (all ports) manifold



110M□AJ—AJ type (all ports, with quick fittings) manifold



SOLENOID VALVES

110 SERIES

Basic Models and Valve Functions

Basic model Item	Direct piping, F, FE type manifolds	111E1 (110E1 ^{Note})	110-4E1 110-4E2	110-4KE2 ^{Note}	113-4E2	113-4KE2
	Sub-base piping, A, AJ type manifolds	A111E1 (A110E1 ^{Note})	A110-4E1 A110-4E2 A110-4ME2	A110-4KE2 ^{Note}	A113-4E2 A113-4ME2	A113-4KE2
Number of positions		2 positions			3 positions	
Number of ports		2, 3 ports	5 ports			
Valve function		Normally closed (NC, standard) or Normally open (NO, optional)	Single solenoid, Double solenoid or Tandem solenoid	Twin solenoid	Closed center (standard), Exhaust center (optional), Pressure center (optional) or Tandem solenoid	Closed center (standard), Exhaust center (optional), Pressure center (optional) or Twin solenoid

Remark : For optional specifications and order codes, see p.300~302.

Note : The 110E1, A110E1, 110-4KE2, and A110-4KE2 are dedicated valves for manifolds with combination mounting of 2-, 3-, 5-port valves. They cannot be used as single units. When using 2-,3-port valves as single units, use 111E1 or A111E1-25.

Specifications

Basic model	Direct piping, F, FE type manifolds	111E1 (110E1)	110-4E1 110-4E2	110-4KE2		113-4E2	113-4KE2	
	Sub-base piping, A, AJ type manifolds	A111E1 (A110E1)	A110-4E1 A110-4E2	A110-4KE2	A110-4ME2	A113-4E2	A113-4KE2	A113-4ME2
Item								
Media		Air						
Operation type		Internal pilot type						
Effective area [Cv] ^{Note 1}	mm ²	4.2 (0.23)			4.0 (0.22)	3.8 (0.21)		3.6 (0.2)
Port size ^{Note 2}		M5×0.8						
Lubrication		Not required						
Operating pressure range MPa {kgf/cm ² } [psi.]		0.15 ~ 0.7 {1.5 ~ 7.1} [22 ~ 102]						
Proof pressure MPa {kgf/cm ² } [psi.]		1.05 {10.7} [152]						
Response time ^{Note 3}	ms	DC12V, DC24V	15/25 or below	15/25 (20) or below	15 or below	15/30 or below		
	ms	AC100V, AC200V	15/15 or below	15/15 (15) or below	—	15/20 or below		—
ON/OFF								
Maximum operating frequency	Hz	5						
Minimum time to energize for self holding	ms	—	50 (□ 110-4E2)	50	—			
Operating temperature range (atmosphere and media) °C [°F]		5 ~ 50 [41 ~ 122]						
Shock resistance	m/s ² {G}	1373.0 {140.0} (Axial direction 294.2 {30.0})				294.2 {30.0}		
Mounting direction		Any						

Notes : 1. For details, see the effective area on p.298.

2. For details, see the port size on p.298.

3. Values when air pressure is 0.5MPa {5.1kgf/cm²} [73psi.]. Values in brackets [] for 110-4E2, 110-4KE2, and 110-4ME2 are when switching from the opposite position, while the values for 113-4E2, 113-4KE2, and A113-4ME2 are those of the closed center valve, when switching from the neutral position.

Solenoid Specifications

Item		Rated voltage	DC12V	DC24V	AC100V	AC200V	DC24V (Tandem solenoid)		
Type			Flywheel diode incorporated for surge suppression		Shading type		Built-in surge absorption transistor		
Operating voltage range			V	10.8~13.2 (12±10%)	21.6~26.4 (24±10%)	90~132 (100± ³² ₁₀ %)	180~264 (200± ³² ₁₀ %)	21.6~26.4 (24±10%)	
Current (when rated voltage is applied)	Frequency	Hz	—	—	50	60	50	60	—
	Starting	mA (r.m.s)	—	—	36	32	18	16	—
	Energizing	mA (r.m.s)	130 (1.6W) 〔140 (1.7W) 〔with LED indicator〕〕	65 (1.6W) 〔75 (1.8W) 〔with LED indicator〕〕	24	20	12	10	50 (1.2W)
Allowable leakage current			mA	8	4	4	2	2	2
Insulation resistance			MΩ	Over 100					
Wiring type and lead wire length	Standard		Grommet type: 300mm [11.8in.]						Plug connector type: 300mm [11.8in.]
	Optional		Plug connector type: 300mm [11.8in.] Note: See made to order on p.315~316.						—
Color of lead wire			Brown (+) Black (—)	Red (+) Black (—)	Yellow	White	Red (SA), Black (COM) White (SB)		
Color of LED indicator			Red		Yellow	Green	Red		
Surge suppression (as standard)			Flywheel diode		Varistor			Surge absorption transistor	

Effective Area [Cv]

mm² [Cv]

Basic model	Standard (Single valve)	Built-in quick fittings	Remarks
111E1 ^{Note} (110E1) 110-4E1 110-4E2 110-4KE2	4.2 [0.23]	-J4□ : 3.6 [0.20] -J6□ : 4.0 [0.22]	● When attaching TS4-M5 to the 1(P), 4(A), 2(B) ports, the value is 1.8[0.10]. ● On the F type manifold, attaching TS4-M5 to the 4(A), 2(B) ports gives the value 2.1[0.12]. ● When large flow rates are required, we recommend the φ 6 built-in quick fitting.
113-4E2 113-4KE2	3.8 [0.21]	-J4□ : 3.4 [0.19] -J6□ : 3.6 [0.20]	
A111E1 ^{Note} (A110E1) A110-4E1 A110-4E2 A110-4KE2 A110-4ME2	4.0 [0.22]	-J4□ : 3.6 [0.20] -J6□ : 4.0 [0.22]	● When mounting on a sub-base or manifold. ● Attaching TS4-01 to the 1(P), 4(A), 2(B) ports on the sub-base gives the value 3.2 [0.18].
A113-4E2 A113-4KE2 A113-4ME2	3.6 [0.20]	3.6 [0.20]	

Note: The delivery port is the 2(A) for 111E1, A111E1.

Solenoid Valve Port Size

Basic model	Port specification		Port size
111E1 ^{Note1} (110E1 ^{Note2})	Standard	Female thread	M5×0.8
	Optional	-J41	Quick fitting for φ 4, for 2(A) (4(A)) port only
		-J42	Quick fitting for φ 4, for 1(P), 2(A) ports
		-J61	Quick fitting for φ 6, for 2(A) (4(A)) port only
		-J62	Quick fitting for φ 6, for 1(P), 2(A) ports
110-4E1 110-4E2 110-4KE2 113-4E2 113-4KE2	Standard	Female thread	M5×0.8
	Optional	-J42	Quick fitting for φ 4, for 4(A), 2(B) ports only
		-J43 ^{Note 3}	Quick fitting for φ 4, for 1(P), 4(A), 2(B) ports
		-J62	Quick fitting for φ 6, for 4(A), 2(B) ports only
		-J43 ^{Note 3}	Quick fitting for φ 6, for 1(P), 4(A), 2(B) ports
A111E1-25 ^{Note1} A110-4E1-25 A110-4E2-25 A113-4E2-25 A110-4ME2-25 A113-4ME2-25	1 (P)	Female thread	Rc1/8
	4 (A), 2 (B)		
	3 (R2), 5 (R1)		
	PR	Female thread	M5×0.8

Notes: 1. The delivery port is the 2(A) for 111E1, A111E1-25.
 2. Since 110E1 is for manifold use only, piping to the 1 (P) port with a fitting is not possible.
 3. Not available in 110-4E2, 113-4E2, 110-4KE2, and 113-4KE2.

Manifold Connection Port Size

Manifold model	Port	Location of piping ports	Port size
111M□ ^F ^{Note1} 110M□ ^F	1 (P)	Manifold	Rc1/8
	4 (A), 2 (B)	Valve	M5×0.8 ^{Note2}
	3 (R), 3 (R2), 5 (R1)	Manifold	Rc1/8
110M□ ^{FE}	1 (P)	Manifold	Rc1/8
	4 (A), 2 (B)	Valve	M5×0.8
	3 (R2), 5 (R1)	Manifold	Rc1/8
	PR		M5×0.8
111M□ ^A ^{Note1} 110M□ ^A	1 (P)	Manifold	Rc1/8
	4 (A), 2 (B)		Rc1/8 (111M□A), Rc1/4 (110M□A)
	3 (R), 3, 5 (R)		
	PR		M5×0.8
111M□ ^{AJ} ^{Note1} 110M□ ^{AJ}	1 (P)	Manifold	Rc1/8
	4 (A), 2 (B)		Quick fitting for φ 4 or φ 6
	3 (R), 3, 5 (R)		Rc1/8 (111M□AJ), Rc1/4 (110M□AJ)
	PR		M5×0.8

Notes: 1. The delivery port is the 2(A) for 111M□F, 111M□A, 111M□AJ.
 2. When the mounting valve is a female thread specification, the ports are this size. For the built-in quick fitting types, quick fittings for φ 4 or φ 6 are installed.

Solenoid Valve Mass

g [oz.]

Basic model	Mass
111E1	75 [2.65]
(110E1)	80 [2.82]
110-4E1	80 [2.82]
110-4E2	125 [4.41]
110-4KE2	175 [6.17]
113-4E2	145 [5.11]
113-4KE2	165 [5.82]
A111E1	80 [2.82] (180 [6.35])
(A110E1)	85 [3.00]
A110-4E1	85 [3.00] (180 [6.35])
A110-4E2	130 [4.59] (225 [7.94])
A110-4KE2	180 [6.35]
A110-4ME2	110 [3.88] (205 [7.23])
A113-4E2	150 [5.29] (245 [8.64])
A113-4KE2	170 [6.00]
A113-4ME2	120 [4.23] (215 [7.58])

Remark: Figures in parentheses () are the mass with sub-base:-25

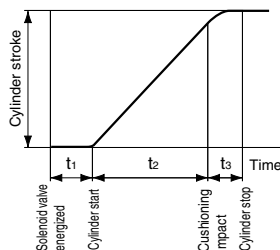
Manifold Mass

g [oz.]

Manifold model	Mass calculation of each unit (n=number of units)		Block-off plate
111M□ ^F	(15×n)+30	[(0.53×n)+1.06]	5 [0.18]
111M□ ^A	(45×n)+45	[(1.59×n)+1.59]	10 [0.35]
111M□ ^{AJ}	-J4 : (53×n)+45 -J6 : (50×n)+45	[(1.87×n)+1.59] [(1.76×n)+1.59]	
110M□ ^F	(20×n)+30	[(0.71×n)+1.06]	6 [0.21]
110M□ ^{FE}	(40×n)+50	[(1.41×n)+1.76]	11 [0.39]
110M□ ^A	(60×n)+60	[(2.12×n)+2.12]	
110M□ ^{AJ}	-J4 : (67×n)+60 -J6 : (64×n)+60	[(2.36×n)+2.12] [(2.26×n)+2.12]	

Cylinder Operating Speed

How to obtain cylinder speed



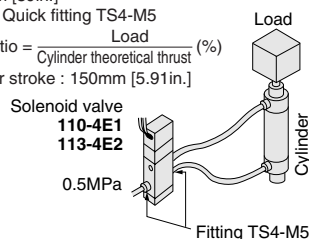
To obtain the time required for the cylinder to complete 1 stroke, add cylinder's delay time t_1 (time between energizing of solenoid valve and actual starting of the cylinder), to the cylinder's max. speed operating time t_2 .

When a cushion is used, add the cushioning time t_3 , to the above calculation. The standard cushioning time t_3 is approximately 0.2 seconds.

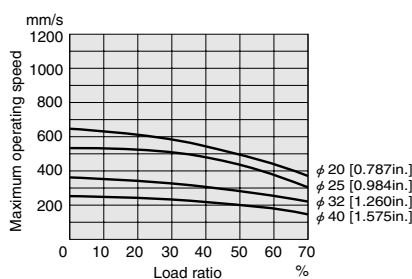
110-4E1 113-4E2

● Measurement conditions

- Air pressure : 0.5MPa {5.1kgf/cm²} [73psi.]
- Piping inner diameter and length : ϕ 2.5 [0.10in.] \times 1000mm [39in.]
- Fitting : Quick fitting TS4-M5
- Load ratio = $\frac{\text{Load}}{\text{Cylinder theoretical thrust}} (\%)$
- Cylinder stroke : 150mm [5.91in.]

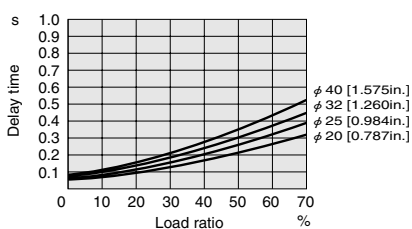


Maximum operating speed



1mm/s = 0.0394in./sec.

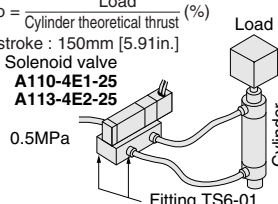
Delay time



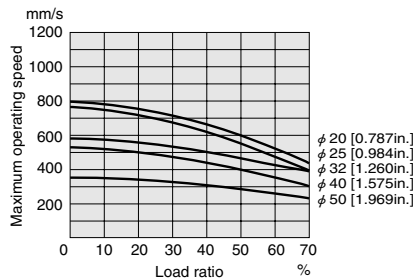
A110-4E1-25 A113-4E2-25

● Measurement conditions

- Air pressure : 0.5MPa {5.1kgf/cm²} [73psi.]
- Piping inner diameter and length : ϕ 4 [0.16in.] \times 1000mm [39in.]
- Fitting : Quick fitting TS6-01
- Load ratio = $\frac{\text{Load}}{\text{Cylinder theoretical thrust}} (\%)$
- Cylinder stroke : 150mm [5.91in.]

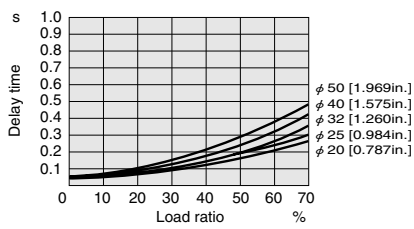


Maximum operating speed



1mm/s = 0.0394in./sec.

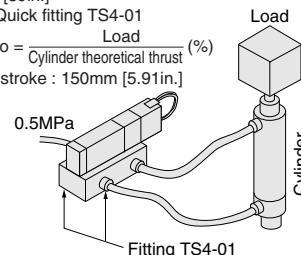
Delay time



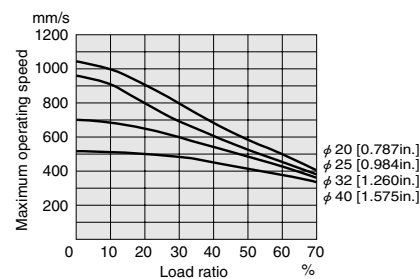
A110-4ME2 A113-4ME2

● Measurement conditions

- Air pressure : 0.5MPa {5.1kgf/cm²} [73psi.]
- Piping inner diameter and length : ϕ 4 [0.16in.] \times 1000mm [39in.]
- Fitting : Quick fitting TS4-01
- Load ratio = $\frac{\text{Load}}{\text{Cylinder theoretical thrust}} (\%)$
- Cylinder stroke : 150mm [5.91in.]

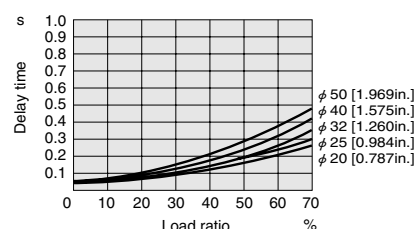


Maximum operating speed

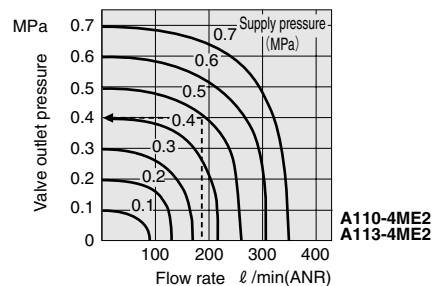
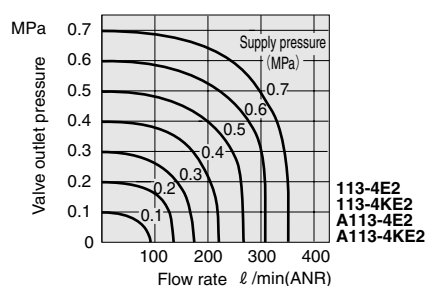
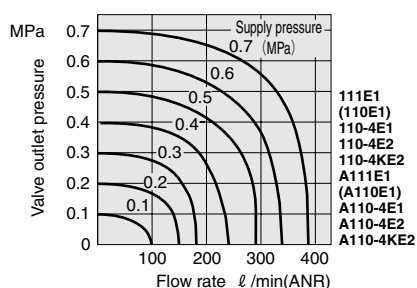


1mm/s = 0.0394in./sec.

Delay time



Flow Rate



How to read the graph

When the supply pressure is 0.5MPa [73psi.] and the flow rate is 180 l/min [6.35ft³/min.] (ANR), the valve outlet pressure becomes 0.4MPa [58psi.].

1MPa = 145psi.

1 l/min = 0.0353ft³/min.

110 Series Solenoid Valve, Air-piloted Valve Order Codes

2-, 3-port valve		2-, 3-port valve		3-position valve		Sub-base		Port fitting specifications		Manual override		Wiring type	
Number of ports		Valve function		Valve function				Note 2					
3-port		Normally closed (NC)		Closed center		Without sub-base		Female thread : Blank ~J41, ~J42, ~J43 : Quick fitting for φ 4 tube ~J61, ~J62, ~J63 : Quick fitting for φ 6 tube		Non-locking type		Grommet type	
								 ● 2(A) port of 111E1 4(A) port of 110E1		 ● 1(P), 2(A) ports of 111E1			
2-port		Normally open (NO)		Exhaust center		With sub-base		 ● 4(A), 2(B) ports of 5-port		 ● 1(P), 4(A), 2(B) ports of 110-4E1		Straight connector with LED indicator	
				Pressure center								L connector with LED indicator	

Notes : 1. They cannot be used as single units.

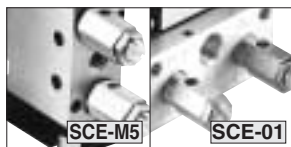
2. The port fittings are for φ 4: TSK4-M8M, and for φ 6: TSK6-M8M.

Notes : 3. Side mounting of valve is not possible when -J41, -J42, -J43, -J61, -J62, or -J63 is selected, because in these cases there are no mounting holes on the valve side surface.

4. Mounting on the manifold only is possible when -J42 or -J62 is selected for the 110-4E2 or 113-4E2, because in these cases they do not have mounting holes.

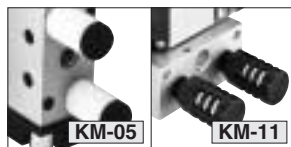
Additional Parts (To be ordered separately)

Speed controller



● For direct piping ● For sub-base piping

Muffler



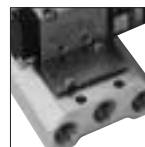
● For direct piping ● For sub-base piping

Mounting base



● For direct piping
● For 2-, 3-port and 5-port single solenoids

Block-off plate



● M ● BP
111 — For 111M
110 — For 110M

F — For F type manifold
FE — For FE type manifold
A — For A type, AJ type manifolds

110 Series Manifold Order Codes

2-, 3-port valve
Number of ports

3-port

Blank

2-port

-2

2-, 3-port valve
Valve function

Normally closed (NC)

Blank

Normally open (NO)

-11

3-position valve
Valve function

Closed center

Blank

Exhaust center

-13

Pressure center

-14

Port fitting
specifications Note 2

Female thread : Blank

~J41, ~J42 : Quick fitting for ϕ 4 tube

~J61, ~J62 : Quick fitting for ϕ 6 tube

~J41 ~J61

~J42 ~J62

● 2(A) port of 111E1 (4(A) port of 110E1)

● 4(A), 2(B) ports of 5-port

Manual override

Non-locking type

Blank

Locking protruding type

-83

Wiring type

● Lead wire length: 300mm [11.8in.] is standard.

Grommet type

Blank

Straight connector with LED indicator

-PSL

L connector with LED indicator

-PLL

Straight connector with LED indicator

-CPSL -CMSL

L connector with LED indicator

-CPLL -CMLL

● -CP□□L : DC12V and DC24V positive side, and AC100V, AC200V.

● -CM□□L : DC12V and DC24V negative side.

Manifold
Connection port

Quick fittings for ϕ 4 tube

-J4

Quick fittings for ϕ 6 tube

-J6

	Manifold model Number of units		Station	Basic model								Voltage		
Manifold for 2-, 3-port valves	111M	2 ⋮ 20	F	stn.□	-111E1	-2	-11		-J41 -J61	-83	-PSL -PLL -CPSL -CMSL -CPLL -CMLL	-J4 -J6	DC12V DC24V AC100V AC200V	
			A AJ	stn.□	-A111E1	-2	-11							
Manifold for combination mounting of 2-, 3-, 5-port valves	110M	2 ⋮ 20	F FE ^{Note1}	stn.□ ⋮ stn.□	-110E1	-2	-11		-J41 -J61	-83	-PSL -PLL -CPSL -CMSL -CPLL -CMLL		DC12V DC24V AC100V AC200V	
					-110-4E1									
					-110-4E2									
					-110-4KE2									
					-113-4E2		-13 -14							
					-113-4KE2									
			A AJ	stn.□ ⋮ stn.□	-A110E1	-2	-11				-83	-PSL -PLL -CPSL -CMSL -CPLL -CMLL	-J4 -J6	DC12V DC24V AC100V AC200V
					-A110-4E1									
					-A110-4E2									
					-A110-4KE2									
					-A113-4E2		-13 -14							
-A113-4KE2														
Manifold for mount- ing 5-port valve (made to order)	110M	2 ⋮ 20	F	stn.□	-110-4A				-J42 -J62					
				stn.□	-110-4A2									
			A AJ	stn.□	-A110-4A						-J4 -J6			
				stn.□	-A110-4A2									

- Valve mounting location from the left-hand side when facing the 4(A), 2(B) ports.
- Since a twin solenoid valve requires 2 stations per valve to mount, the second station (solenoid 12(S1) side) should be blank.
- Notes : 1. Since the PR port on the port fitting type valves is located on the opposite side from the manifold, pilot air is exhausted directly from the valve. For that reason, collective exhaust is not possible and the port fitting type valves cannot be used for the manifold.
- 2. Fitting used for port fitting specifications, ϕ 4: TSK-M8M, ϕ 6: TSK6-M8M.
- Specify the valve model for each station.
- Enter -BP when closing a station with a block-off plate without mounting a valve.
- Specify only for F type manifolds.
- For the AJ type manifold only, specify either of the two.
- It is not required when ordering a single valve unit.
- Pre-wired common terminal for AC100V and AV200V is either -CPSL or -CPLL.

Made to Order The 110 series includes made to order items of various kinds for further system development. For details, see p.315~317.

Straight connector with LED indicator

-PSLN

● Without lead wire
● Connector, contacts included.

L connector with LED indicator

-PLLN

● Without lead wire
● Connector, contacts included.

Lead wire length

-1L -3L

● For plug connector
● Length (mm)
-1L : 1000 [39in.]
-3L : 3000 [118in.]

DIN connector

-39

● Cannot be used with -L.

LED indicator with built-in varistor

-L

● Cannot be used with -39.

Built-in interface unit

-FA

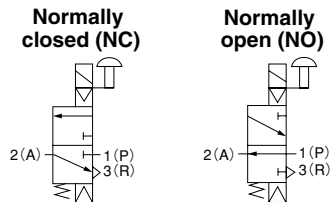
● Possible to be directly controlled by output from micro computer or other logic devices.
● With LED indicator

Air-piloted valves 110 series

-10-AL

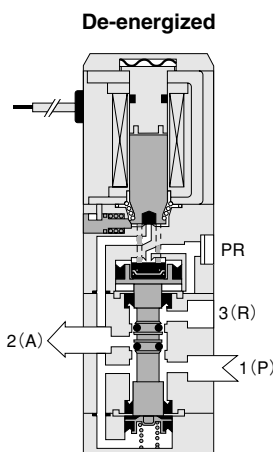
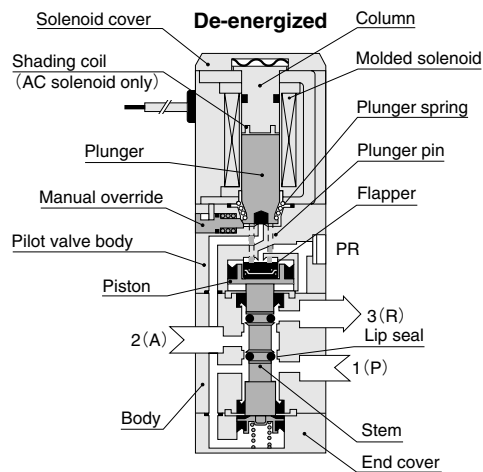
● 5-port, 2-position
● Single pilot
● Double pilot

3-port



111E1

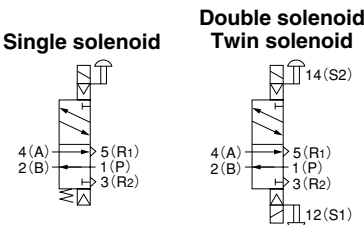
111E1-11



Major Parts and Materials

Parts		Materials
Valve	Body	Aluminum alloy (anodized)
	Stem	Aluminum alloy (anodized)
	Lip seal	Synthetic rubber
	Flapper	Synthetic rubber
	Mounting base	Mild steel (zinc plated)
	Sub-base	Aluminum alloy (anodized)
	Plunger	Magnetic stainless steel
	Column	Magnetic stainless steel
Manifold	Body	Aluminum alloy (anodized)
	Block-off plate	Mild steel (nickel plated)
	Seal	Synthetic rubber

5-port, 2-position



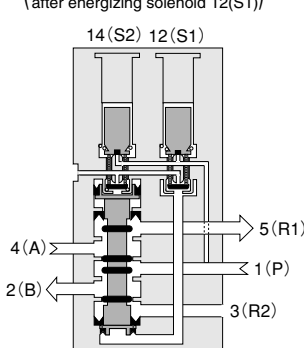
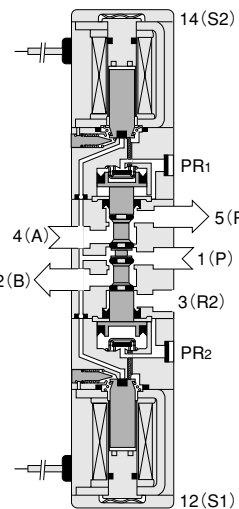
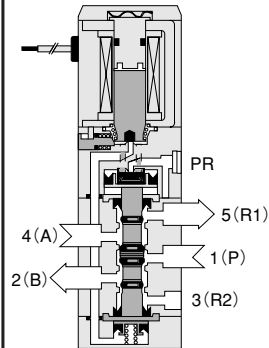
110-4E1
De-energized

110-4E2

(De-energized condition after energizing solenoid 12(S1))

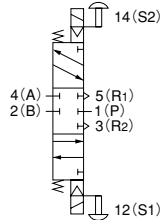
110-4KE2

(De-energized condition after energizing solenoid 12(S1))



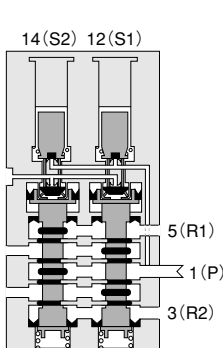
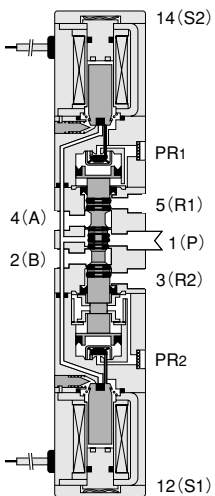
5-port, 3-position

Closed center



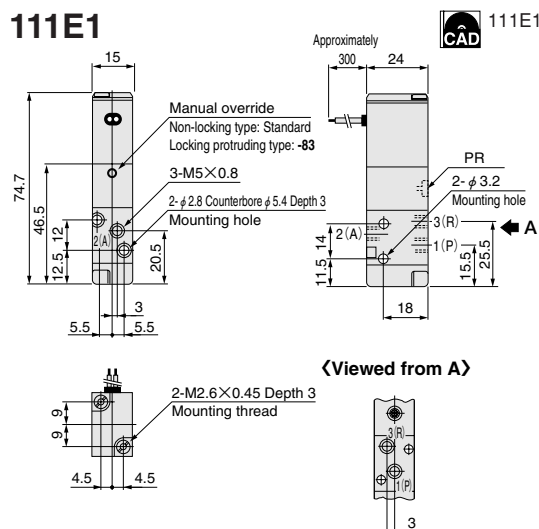
113-4E2

113-4KE2

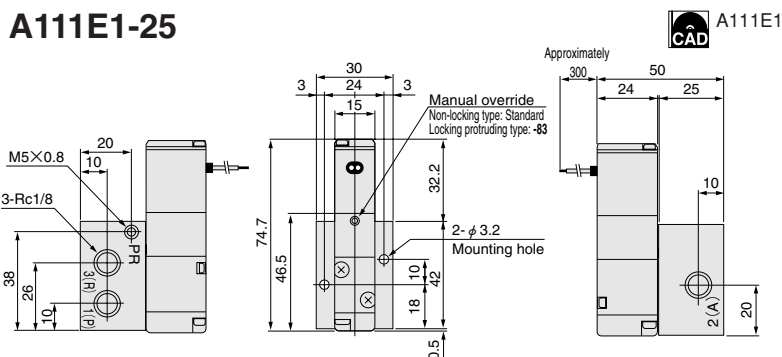


Dimensions of Solenoid Valve, 2-, 3-port (mm)

111E1



A111E1-25



Additional Parts (To be ordered separately)

● Mounting base : 110-21



110-BASE

● Muffler

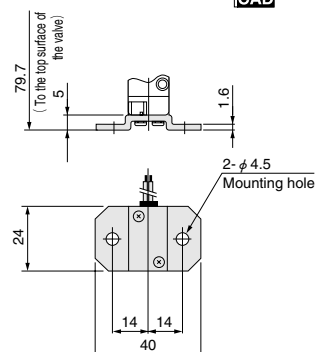


110-MUFF

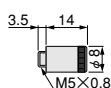
● Speed controller



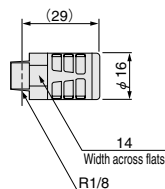
110-SC



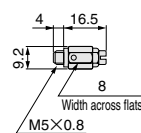
For direct piping : KM-05



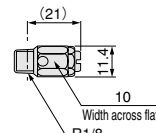
For sub-base piping : KM-11



For direct piping : SCE-M5

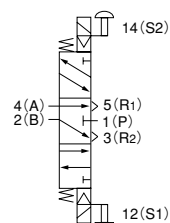


For sub-base piping : SCE-01

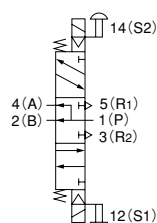


For options and made to order, see p.306.

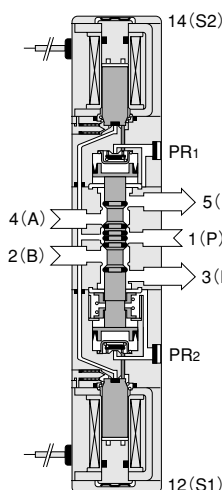
Exhaust center



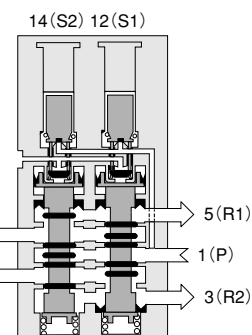
Pressure center



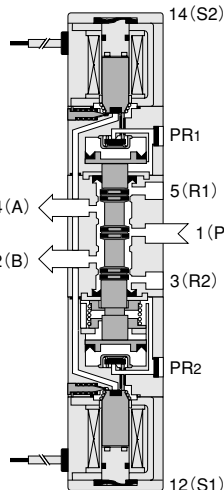
113-4E2-13



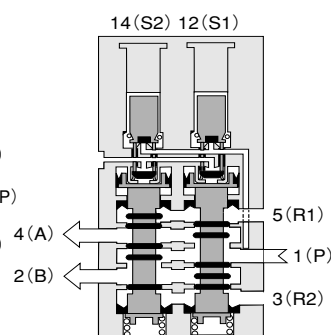
113-4KE2-13



113-4E2-14



113-4KE2-14

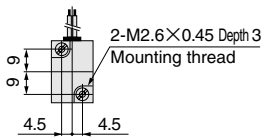
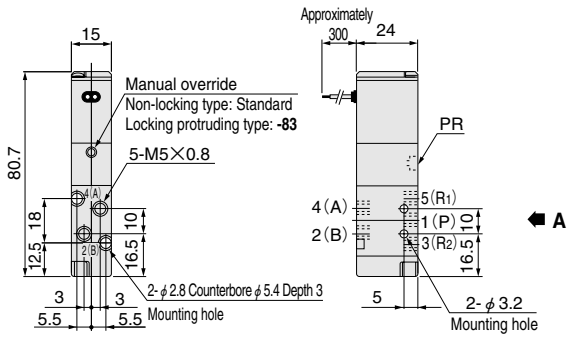


Dimensions of Solenoid Valve 5-port , 2-, 3-position (mm)

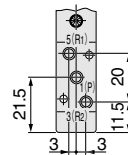
110-4E1



110-4E1



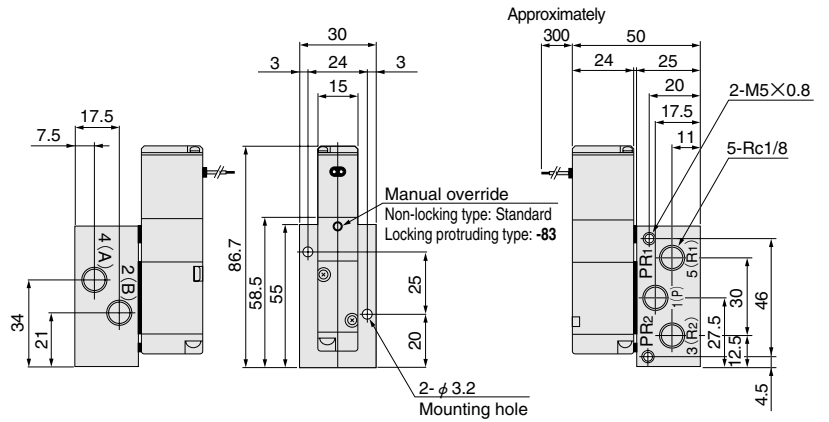
◀ Viewed from A



A110-4E1-25



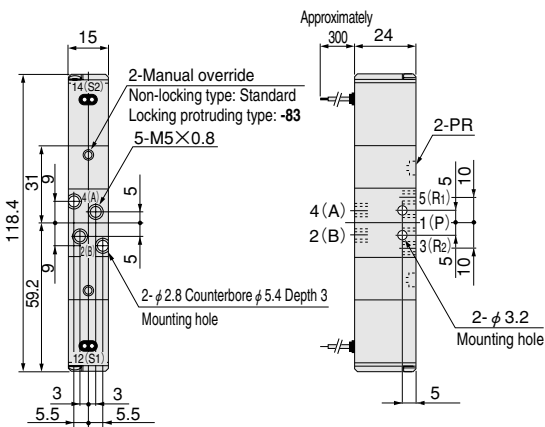
A110-4E1



110-4E2



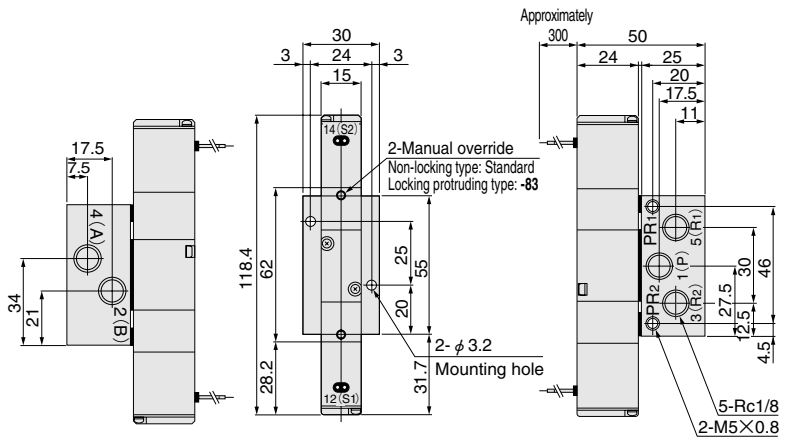
110-4E2



A110-4E2-25



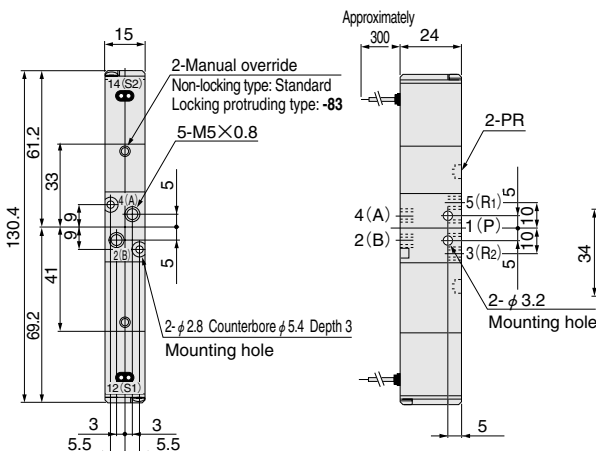
A110-4E2



113-4E2



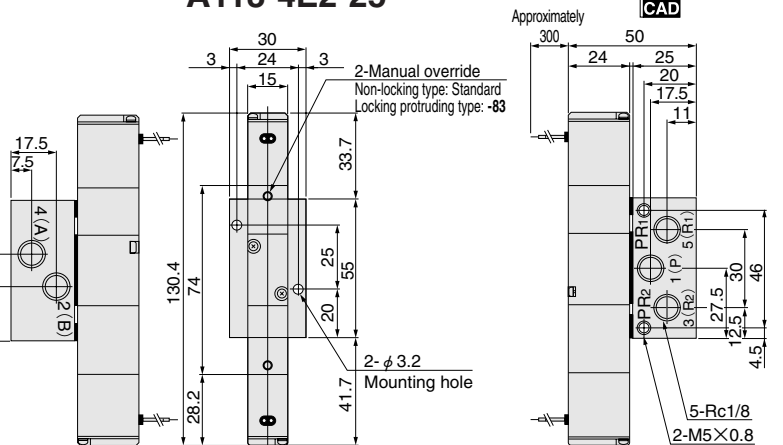
113-4E2



A113-4E2-25




A113-4E2



Additional Parts (To be ordered separately)

● Mounting base : 110-21  110-BASE

● Muffler  110-MUFF

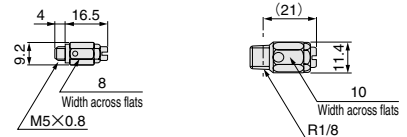
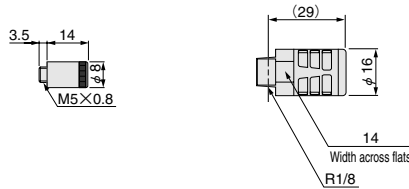
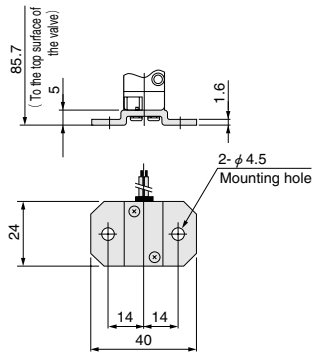
● Speed controller  110-SC

For direct piping : **KM-05**

For sub-base piping : **KM-11**

For direct piping : **SCE-M5**

For sub-base piping : **SCE-01**



Options

● With quick fittings (2-, 3-port):

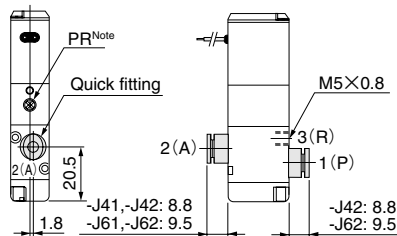
-J41 (For φ 4 tube, 2(A) or 4(A) port with fitting)

-J42 (For φ 4 tube, 1(P), 2(A) ports with fittings)

-J61 (For φ 6 tube, 2(A) or 4(A) port with fitting)

-J62 (For φ 6 tube, 1(P), 2(A) ports with fittings)

The drawing shows the -J42 specification.



Note : PR is on the side with the A port.

● With quick fittings (5-port):

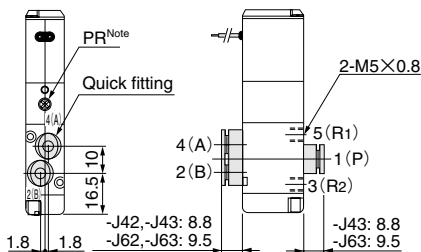
-J42 (For φ 4 tube, 4(A), 2(B) ports with fittings)

-J43 (For φ 4 tube, 1(P), 4(A), 2(B) ports with fittings)

-J62 (For φ 6 tube, 4(A), 2(B) ports with fittings)

-J63 (For φ 6 tube, 1(P), 4(A), 2(B) ports with fittings)


The drawing shows the -J43 specification.

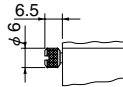


Note : PR is on the side with the A, B ports.


Remark: Valves with quick fittings do not have 2-φ 3.2 side mounting holes. Moreover, the quick fittings are the following types:
TSK4-M8M (for φ 4 tube), TSK6-M8M (for φ 6 tube)

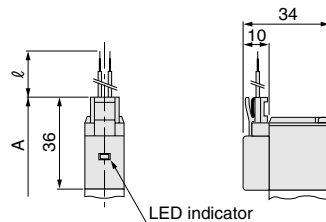
● Locking protruding type manual override : -83

 110-ROCK




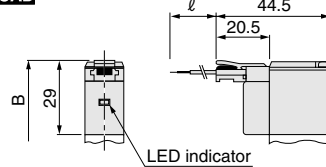
● Solenoid with straight connector : -PSL

 110-PSL□




● Solenoid with L connector : -PLL

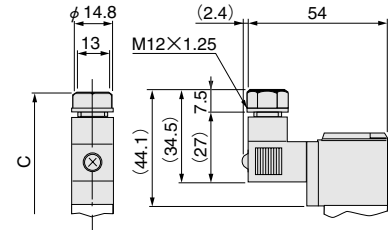
 110-PLL□



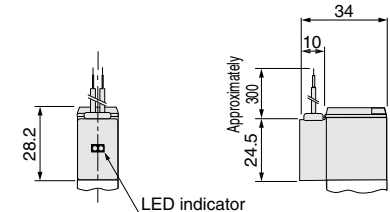
Made to Order

 110-PSL□

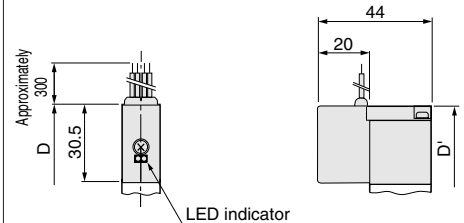
● Solenoid with DIN connector : -39



● Solenoid with LED indicator : -L



● Built-in interface unit : -FA

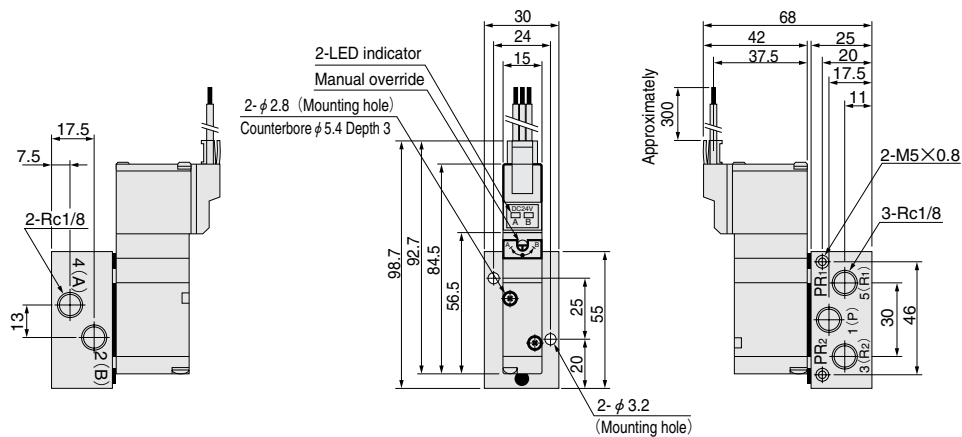


Model	Code	A	B	C	D	D'	ℓ (lead wire length)	Remarks
111E1, A111E1-25		82.5	75.5	90.6	77	77.2	-PSL, -PLL : 300 Made to order -1L : 1000 -3L : 3000	Overall length to the end of the valve or sub-base
110-4E1		88.5	81.5	96.6	83	83.2		
A110-4E1-25		94.5	87.5	102.6	89	89.2		
110-4E2, A110-4E2-25		134	120	150.2	123	123.4		Overall length to the end of the opposite side solenoid
113-4E2, A113-4E2-25		146	132	162.2	135	135.4		

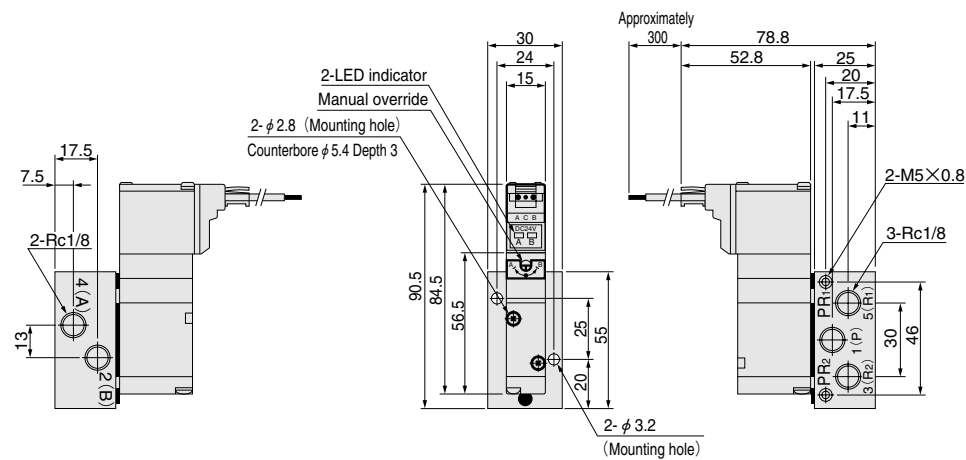
mm

Dimensions of Tandem Solenoid Valve 5-port , 2-position (mm)

A110-4ME2-25-PSL



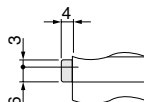
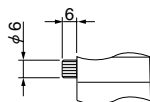
A110-4ME2-25-PLL



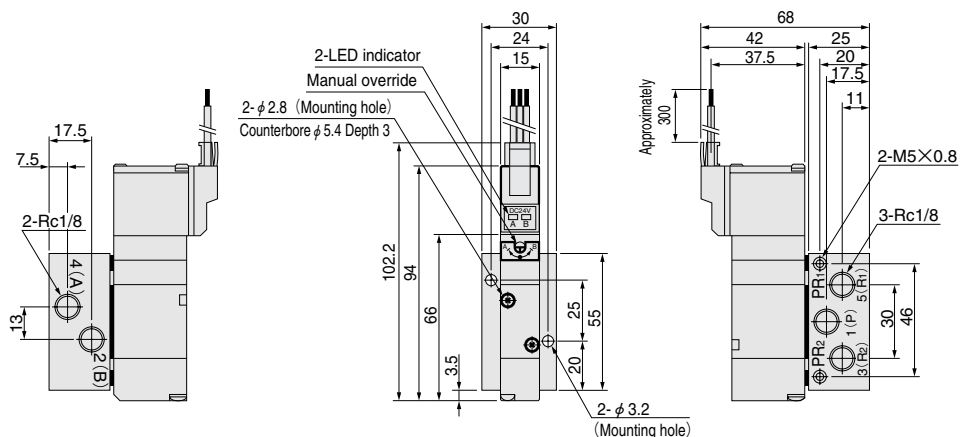
Options

● Locking protruding type: -83

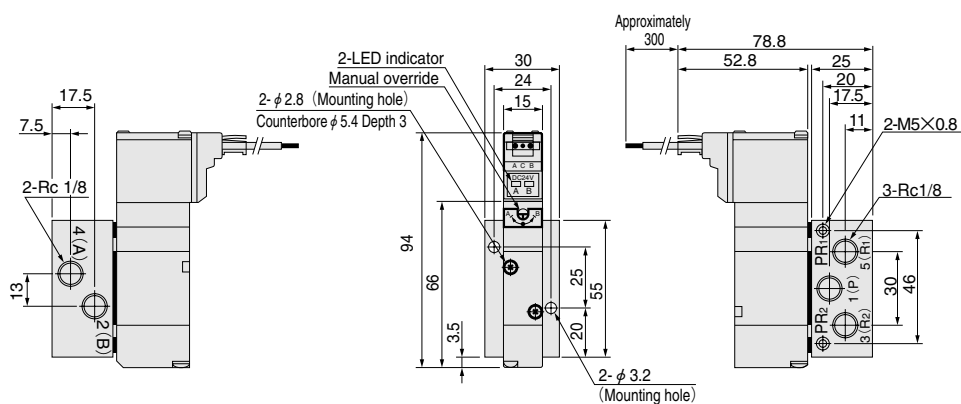
● Locking manual lever type: -84



A113-4ME2-25-PSL



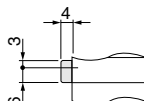
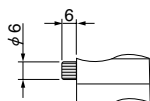
A113-4ME2-25-PLL



Options

● Locking protruding type : -83

● Locking manual lever type : -84



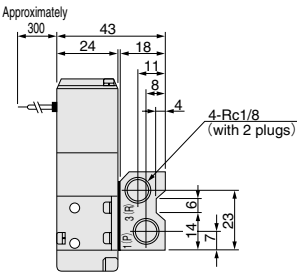
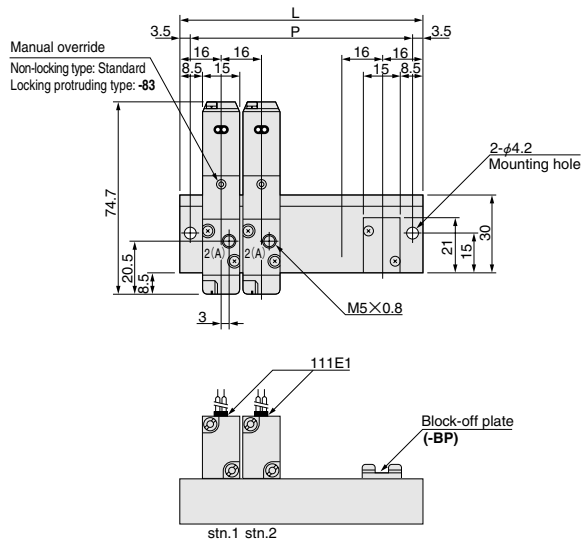
Dimensions of Manifold for 2-, 3-port Valves (mm)

111M□F



Unit dimensions

Model	L	P
111M2F	48	41
3F	64	57
4F	80	73
5F	96	89
6F	112	105
7F	128	121
8F	144	137
9F	160	153
10F	176	169
11F	192	185
12F	208	201
13F	224	217
14F	240	233
15F	256	249
16F	272	265
17F	288	281
18F	304	297
19F	320	313
20F	336	329

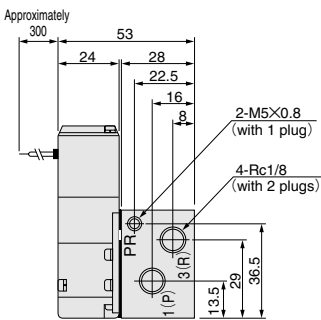
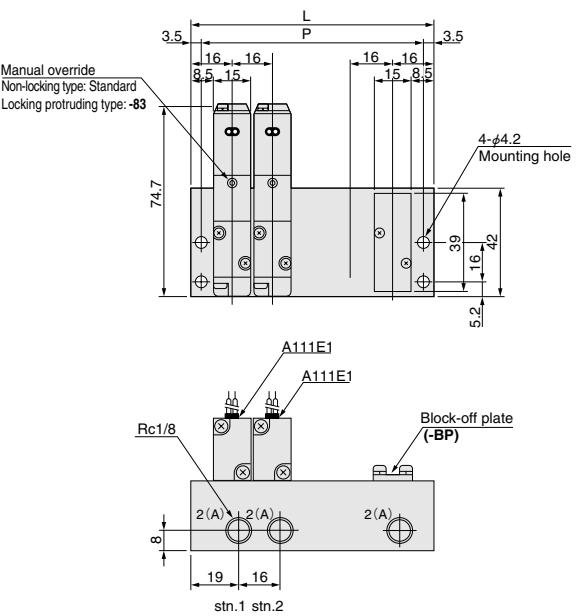


111M□A



Unit dimensions

Model	L	P
111M2A	48	41
3A	64	57
4A	80	73
5A	96	89
6A	112	105
7A	128	121
8A	144	137
9A	160	153
10A	176	169
11A	192	185
12A	208	201
13A	224	217
14A	240	233
15A	256	249
16A	272	265
17A	288	281
18A	304	297
19A	320	313
20A	336	329



SOLENOID VALVES 110 SERIES



Model	L	P
111M2AJ	48	41
3AJ	64	57
4AJ	80	73
5AJ	96	89
6AJ	112	105
7AJ	128	121
8AJ	144	137
9AJ	160	153
10AJ	176	169
11AJ	192	185
12AJ	208	201
13AJ	224	217
14AJ	240	233
15AJ	256	249
16AJ	272	265
17AJ	288	281
18AJ	304	297
19AJ	320	313
20AJ	336	329

Made to Order



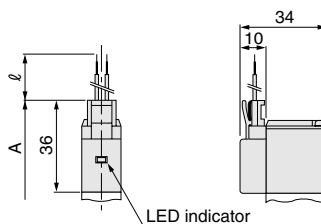
- Solenoid with DIN connector: **-39**

 110-ROCK

Technical drawing of a mechanical part. The drawing shows a cross-section of a component with a central hole. The outer diameter is labeled as 6.5, and the inner diameter is labeled as 6. A feature on the right side is labeled CAD. The drawing is a technical sketch with dimension lines and a section line.



 110-PSL ☐



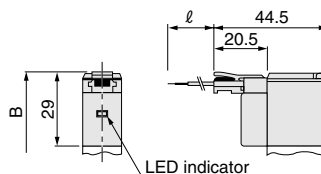
- Solenoid with LED indicator: -L

Figure 1: Dimensions of the LED indicator. The diagram shows two views of the indicator. The left view shows a cylindrical component with a diameter of 28.2 mm and a central hole. The right view shows the component with a total height of 34 mm, a mounting flange height of 10 mm, and a main body height of 24.5 mm. The text "LED indicator" points to the central hole.

- Built-in interface unit: **-FA**

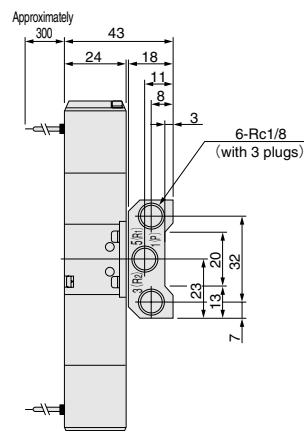


 110-PLL ☐

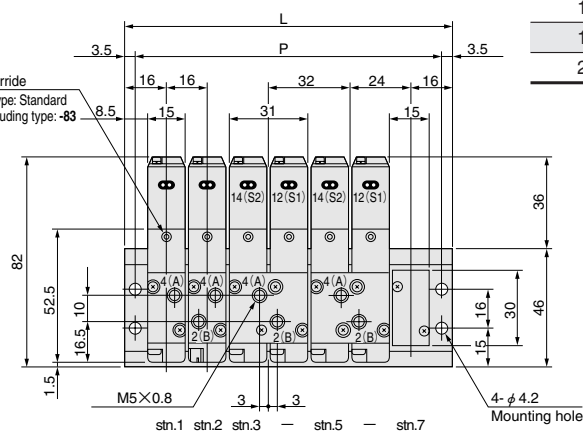


mm

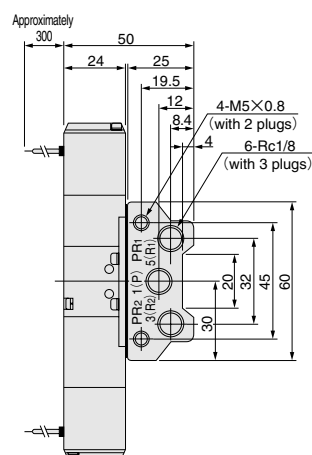
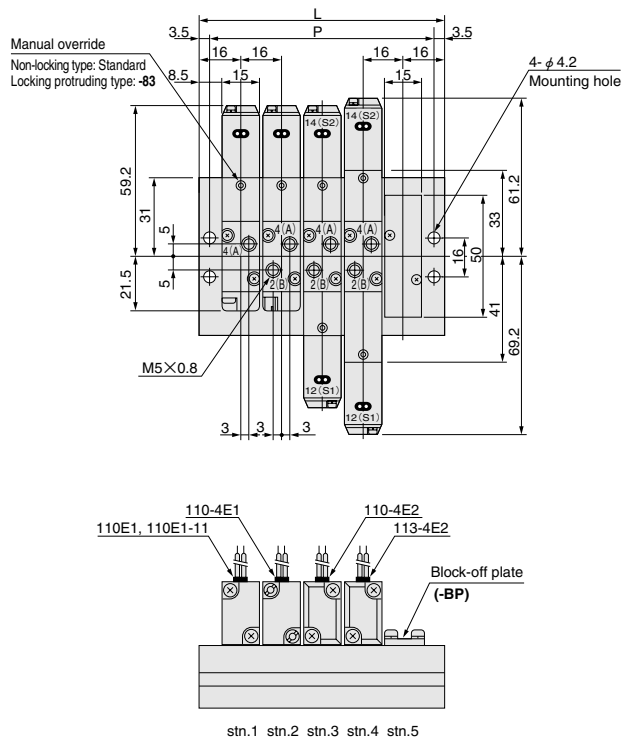
Model \ Code	A	B	C	D	D'	ℓ (lead wire length)
111E1, A111E1	82.5	75.5	90.6	77	77.2	-PSL, -PLL : 300 Made to order -1L : 1000, -3L : 3000
110-4E1, 110-4KE2, 113-4KE2, A110-4E1	88.5	81.5	96.6	83	83.2	
110-4E2, A110-4E2	134	120	150.2	123	133.4	
113-4E2, A113-4E2	146	132	162.2	135	135.4	

110M ☐ F

Example of combination mounting with twin solenoid valves



Model	L	P
110M2F	48	41
3F	64	57
4F	80	73
5F	96	89
6F	112	105
7F	128	121
8F	144	137
9F	160	153
10F	176	169
11F	192	185
12F	208	201
13F	224	217
14F	240	233
15F	256	249
16F	272	265
17F	288	281
18F	304	297
19F	320	313
20F	336	329

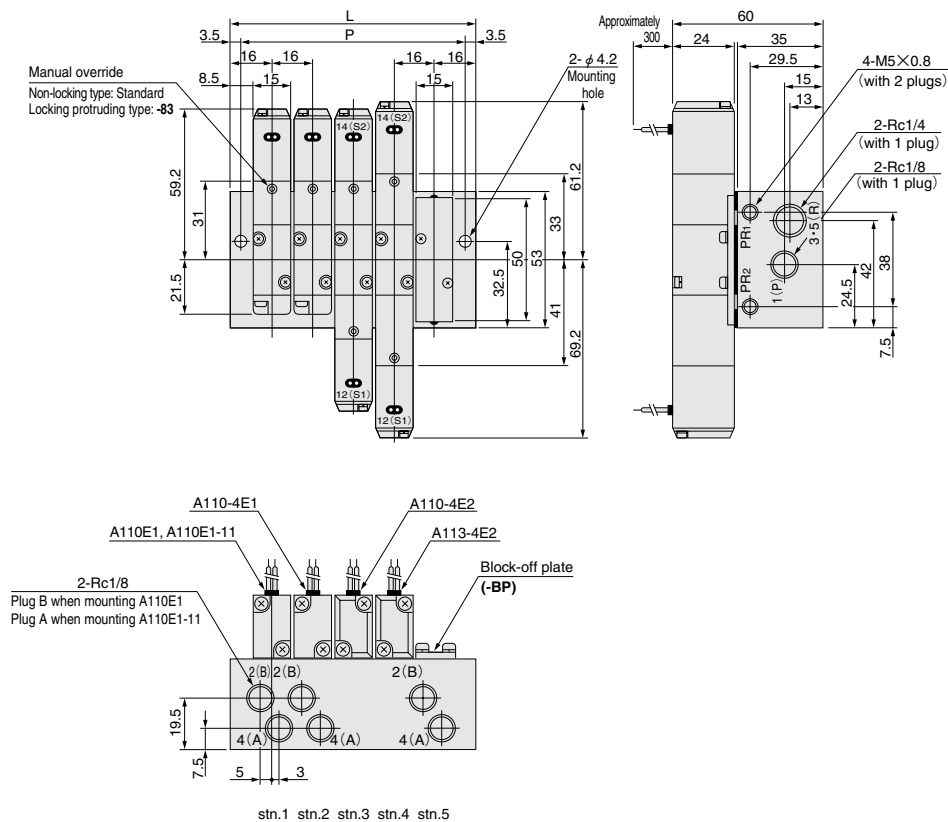
110M ☐ FE

Model	L	P
110M2FE	48	41
3FE	64	57
4FE	80	73
5FE	96	89
6FE	112	105
7FE	128	121
8FE	144	137
9FE	160	153
10FE	176	169
11FE	192	185
12FE	208	201
13FE	224	217
14FE	240	233
15FE	256	249
16FE	272	265
17FE	288	281
18FE	304	297
19FE	320	313
20FE	336	329

311

110M ☐ A

110M-A



Unit dimensions

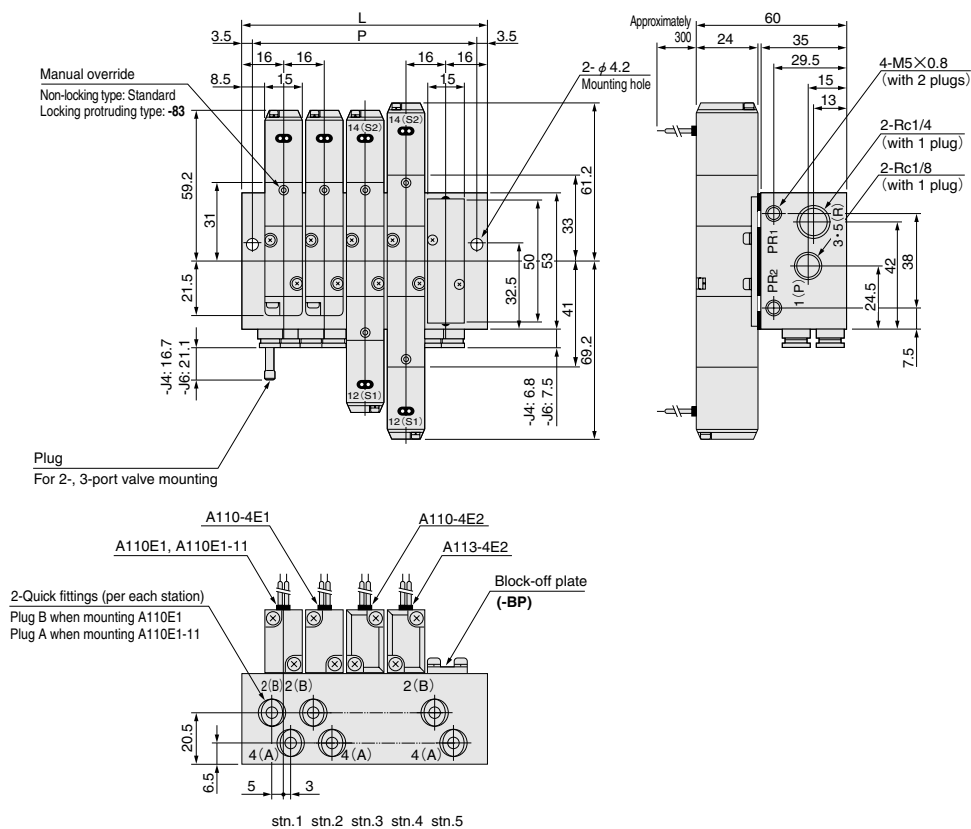
Model	L	P
110M2A	48	41
3A	64	57
4A	80	73
5A	96	89
6A	112	105
7A	128	121
8A	144	137
9A	160	153
10A	176	169
11A	192	185
12A	208	201
13A	224	217
14A	240	233
15A	256	249
16A	272	265
17A	288	281
18A	304	297
19A	320	313
20A	336	329

SOLENOID VALVES 110 SERIES

110M ☐ AJ



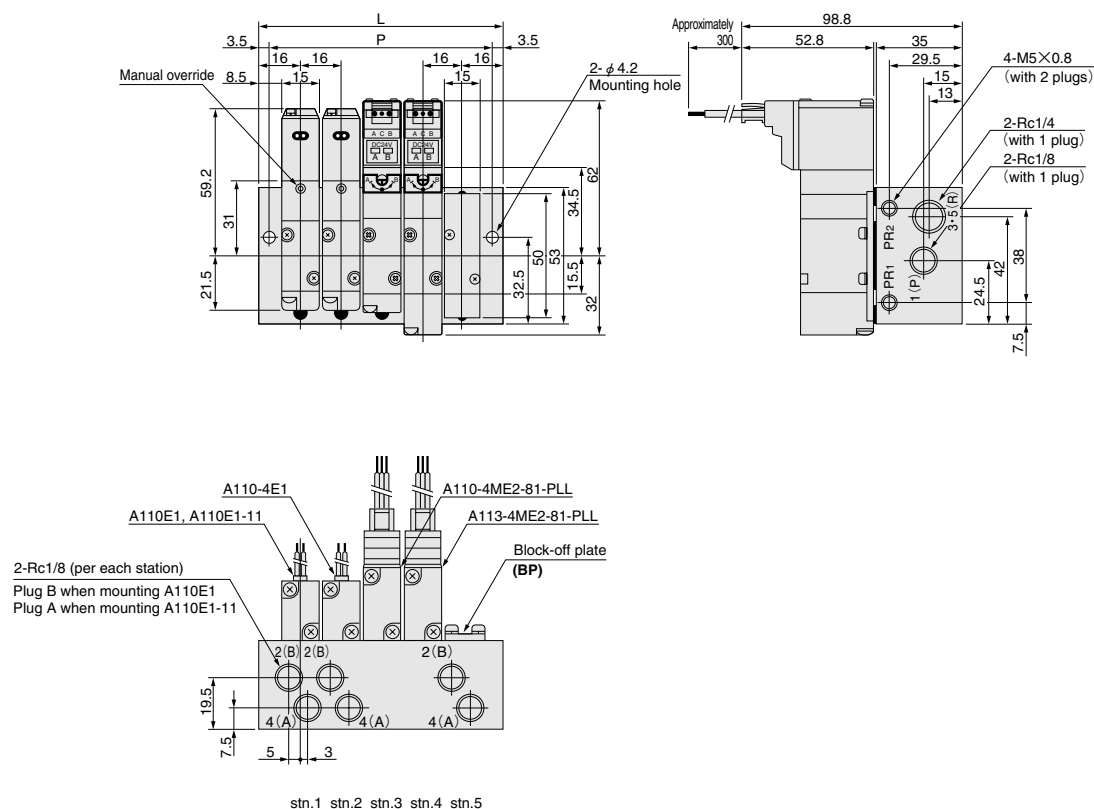
110M-A



Unit dimensions

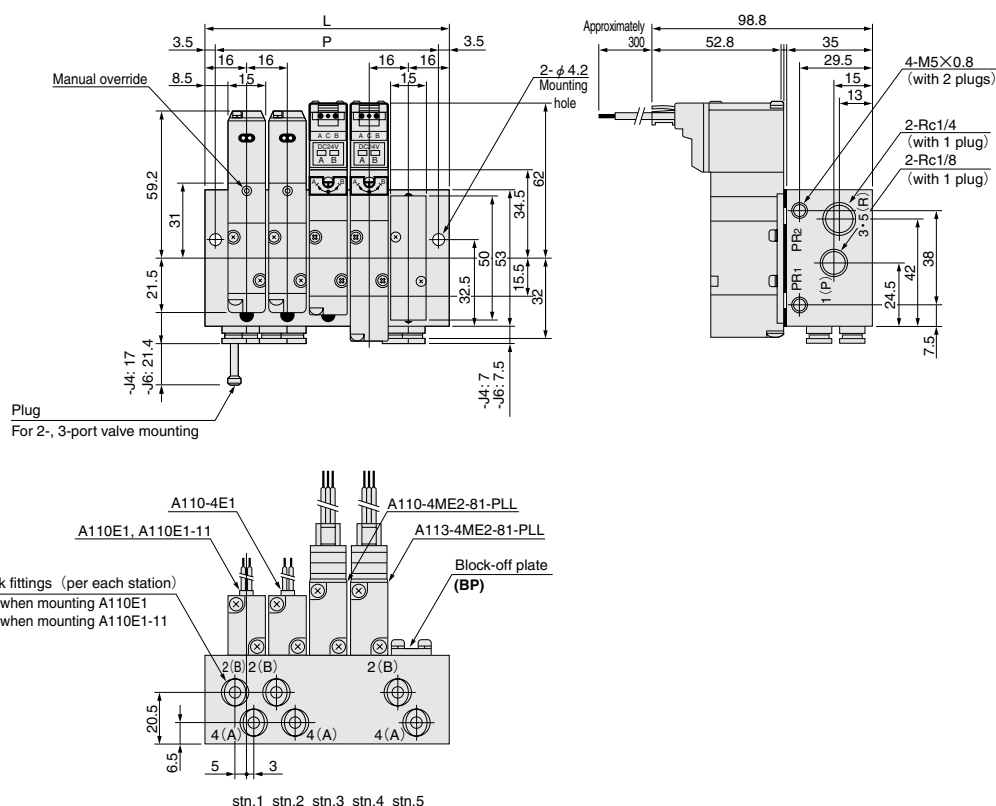
Model	L	P
110M2AJ	48	41
3AJ	64	57
4AJ	80	73
5AJ	96	89
6AJ	112	105
7AJ	128	121
8AJ	144	137
9AJ	160	153
10AJ	176	169
11AJ	192	185
12AJ	208	201
13AJ	224	217
14AJ	240	233
15AJ	256	249
16AJ	272	265
17AJ	288	281
18AJ	304	297
19AJ	320	313
20AJ	336	329

For options and made to order, see p.310.

110M ☐ A

Unit dimensions

Model	L	P
110M2A	48	41
3A	64	57
4A	80	73
5A	96	89
6A	112	105
7A	128	121
8A	144	137
9A	160	153
10A	176	169
11A	192	185
12A	208	201
13A	224	217
14A	240	233
15A	256	249
16A	272	265
17A	288	281
18A	304	297
19A	320	313
20A	336	329

110M ☐ AJ

Unit dimensions

Model	L	P
110M2AJ	48	41
3AJ	64	57
4AJ	80	73
5AJ	96	89
6AJ	112	105
7AJ	128	121
8AJ	144	137
9AJ	160	153
10AJ	176	169
11AJ	192	185
12AJ	208	201
13AJ	224	217
14AJ	240	233
15AJ	256	249
16AJ	272	265
17AJ	288	281
18AJ	304	297
19AJ	320	313
20AJ	336	329

Made to Order

The 110 series Solenoid Valves include a variety of made to order solenoids for application in a wider range of control and wiring types.

Plug connector

Straight connector
with LED indicator



- Without lead wire
- Connector and contacts included

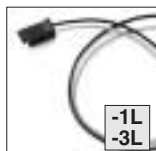
L connector
with LED indicator



- Without lead wire
- Connector and contacts included

- When ordering, enter **-PSLN** or **-PSLL** in place of the normal option code for the wiring type.

Lead wire length



- For plug connector
- Length mm [in.]
- 1L : 1000 [39]
- 3L : 3000 [118]

- For lead wire length, **-1L** is 1000mm [39in.] and **-3L** is 3000mm [118in.].

When ordering, enter **-1L** or **-3L** following the wiring type option code.

DIN connector



A compact connector that is highly resistant to dust and water splashes.

Employs a self-stripping method that eliminates the need for de-sheathing the lead wire.

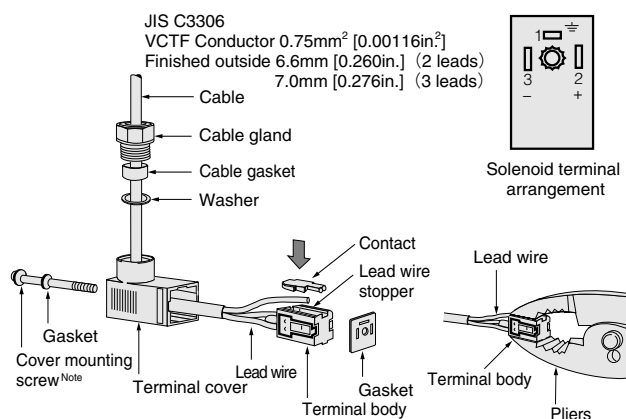
- When ordering, enter **-39** in place of the normal option code for the wiring type.
- A varistor for surge suppression is also equipped.
(For the AC100V and AC200V only. For DC12V and DC24V, a flywheel diode for surge suppression is installed as standard equipment.)
- LED indicator is not available.

Wiring instructions

● Solenoid with DIN connector

When de-sheathing (only the outer sheath of the cable), pay attention to the lead wire direction. The cover will be easily mounted when the lead wire on the outer side of the terminal cover is set about 8mm [0.31in.] longer than the inner side.

Without stripping off the sheath, insert the lead until it contacts the lead wire stopper on the terminal body, and then place the contact from the upper side. Then use pliers to press the lead wire further to ensure that the contact is firmly touching the core wire.



Note: The appropriate tightening torque for the cover mounting screw is 29.4N·cm {3kgf·cm} [2.6in·lbf].

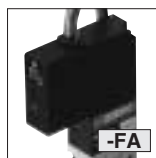
LED indicator



The LED indicator for confirmation of operation is also available without a plug connector. This creates a clean monoblock look with a compact cover.

- When ordering, enter **-L** in place of the normal option code for the wiring type.
- A varistor for surge suppression is also equipped.
(For the AC100V and AC200V only. For the DC12V and DC24V, a flywheel diode for surge suppression is installed as standard equipment.)

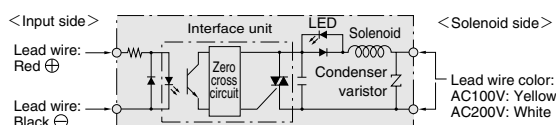
Built-in interface unit



Includes an interface unit with a photo transistor. Can be directly controlled by a microcomputer and logic chip, and is equipped with full electric noise countermeasures and LED indicators.

- When ordering, enter **-FA** in place of the normal option code for the wiring type.
- Cannot be ordered in combination with any other solenoid option.
- Rated voltages for the solenoid are AC100V and AC200V only.

Block diagram



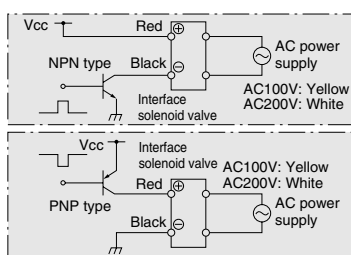
The interface unit is a triac with a photo coupler. Applying DC5V to the input terminals when AC power is applied on the solenoid side causes the LED inside the unit to light up, turns on the triac, and energizes the solenoid. At this time, an LED indicator turns on.

When the input side voltage reaches 0V, the LED inside the unit shuts off, the triac is turned off, and the solenoid is de-energized. At this time, the LED indicator is turned off.

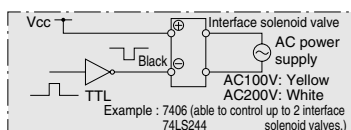
With a built-in zero-cross circuit, the zero-cross voltage is used to turn the power on, and the zero-cross current to turn it off.

Example of control circuits

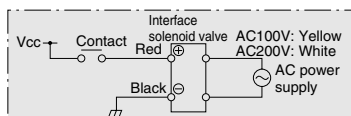
1. Control by transistor



2. Control by TTL, IC

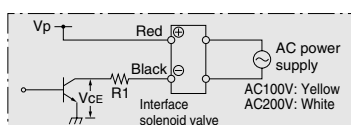


3. Control by relay contact



4. When input is not a DC5V power supply

Install resistance externally to drop the input voltage to 4~6V.



Example

$$R1 = \frac{Vp - 5 - V_{CE}}{18 \times 10^{-3}} [\Omega]$$

Vp [V]	R1
12	390 Ω 1/4W
24	1.0K Ω 1W

In the case of $V_{CE} = 0$ [V]

Solenoid Specifications for Valve with Built-in Interface Unit

Item			Specifications			
Input side	Rated voltage DC V		5			
	Voltage range DC V		4~6			
	Current (when 5V DC is applied) mA		18			
	Operating voltage DC V		4 or below			
	Return voltage DC V		0.8 or over			
	Color of lead wire		Red (+), Black (—)			
Solenoid side	Rated voltage AC V		100		200	
	Type		Shading type			
	Operating voltage range AC V		90~125 (100 ⁺²⁵ ₋₁₀ %)		180~250 (200 ⁺²⁵ ₋₁₀ %)	
	Current <div>(when rated voltage is applied)</div>	Frequency Hz	50	60	50	60
		Starting mA(r.m.s.)	36	32	18	16
		Energizing mA(r.m.s.)	24	20	12	10
	Leakage current	Frequency Hz	50	60	50	60
		Current mA(r.m.s.)	0.3	0.4	0.6	0.8
	Surge suppression (as standard)		Built-in varistor on solenoid side			
	Color of lead wire		Yellow		White	
Color of LED indicator (as standard)		Yellow		Green		
Voltage resistance			Min. AC1500V at input side and solenoid side			
Insulation resistance MΩ			Between input side and solenoid side, and between whole terminals and body		Over 100	
Zero-cross function			Available			
Wiring type and lead wire length			Grommet type: 300mm [11.8in.]			

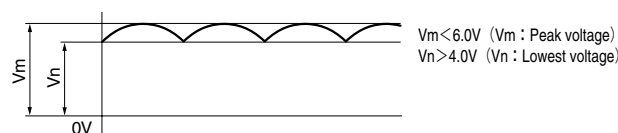
Wiring instructions

Color of lead wire
Solenoid power supply AC100V: Yellow
Solenoid power supply AC200V: White

Color of lead wire
Input ⊖ DC0V: Black
Color of lead wire
Input ⊕ DC5V: Red



1. Separate the input side and solenoid side lead wires by color. Never apply AC power/6VDC or more to the input side.
2. Ensure that voltage ripple on the input side remains within the range shown below.



3. Even when a wrong polarity is applied to the input side, a built-in diode for protection against reverse polarity eliminates any worry about short circuiting. The valve will not operate, however.
4. A varistor and condenser are built-in in the solenoid power supply side, for protection circuit against external surge voltages. As a result, there is a 0.3mA leakage current in AC100V, and a 0.6mA leakage current in AC200V.
5. The operation and return times of the interface unit are 10ms or less with a 50Hz AC power supply, and 8ms or less with a 60Hz AC power supply.

Made to Order

Air-piloted valves 110 series

- The ideal air valve for master valves or pilot valves for total pneumatic control.



Effective Area

mm² [Cv]

Specifications		For direct piping, F type manifold	For sub-base, A, AJ type manifolds
		110-4A, 110-4A2	A110-4A, A110-4A2
Single valve		4.2 [0.23]	4.0 [0.22]
Built-in quick fitting for ϕ 4 tube	-J42 4(A), 2(B) ports with fittings	3.6 [0.20]	3.6 [0.20] (When mounted on the AJ type manifold with -J4 specification)
	-J43 1(P), 4(A), 2(B) ports with fittings		—
Built-in quick fitting for ϕ 6 tube	-J62 4(A), 2(B) ports with fittings	—	4.0 [0.22] (When mounted on the AJ type manifold with -J4 specification)
	-J63 1(P), 4(A), 2(B) ports with fittings	—	—
Remarks		<ul style="list-style-type: none"> ● Attaching TS4-M5 to the 1(P), 4(A), 2(B) ports gives the value 1.8 [0.1]. ● On the F type manifold, attaching TS4-M5 to the 4(A), 2(B) ports gives the value 2.1 [0.12]. ● When large flow rates are required, we recommend the built-in quick fittings. 	

Specifications

		For direct piping, F type manifold		For sub-base, A, AJ type manifolds	
		Single pilot	Double pilot	Single pilot	Double pilot
Item	Basic model	110-4A	110-4A2	A110-4A	A110-4A2
Media		Air			
Operation type		Air-piloted type			
Number of positions and ports		2 positions, 5 ports			
Effective area (Cv) mm ²		4.2 (0.23) ^{Note 1}			
Port size	Main	M5×0.8 ^{Note 2}		— ^{Note 2}	
	Pilot	M5×0.8			
Lubrication		Not required			
Operating pressure range MPa [kgf/cm ²] [psi.]	Main	0.15~0.7 {1.5~7.1} [22~102]	0~0.7 {0~7.1} [0~102]	0.15~0.7 {1.5~7.1} [22~102]	0~0.7 {0~7.1} [0~102]
	Pilot	See the table "Minimum Pilot Pressure"			
Proof pressure MPa [kgf/cm ²] [psi.]		1.05 {10.7} [152]			
Operating temperature range (atmosphere and media) °C [°F]		5~60 [41~140]			
Shock resistance m/s ² [G]		1373.0 {140.0} (Axial direction 294.2 {30.0})			
Mounting direction		Any			
Maximum operating frequency Hz		5			
Mass g [oz.]		40 [1.41]	45 [1.59]	45 [1.59] (140 [4.94]) ^{Note 3}	50 [1.76] (145 [5.11]) ^{Note 3}

Notes: 1. For details, see the effective area.

2. For details, see the port size.

3. Figures in parentheses () are the mass with sub-plate: -25.

※ For optional specifications and order codes, see p.301~302.

Port Size

Specifications	Port	For direct piping, F type manifold	For sub-base, A, AJ type manifolds	Remarks
		110-4A, 110-4A2	A110-4A, A110-4A2	
Female thread	1 (P)	M5×0.8	—	Standard
	4(A), 2(B) 3(R2), 5(R1)			
Built-in quick fitting	1 (P)	M5×0.8	—	<ul style="list-style-type: none"> ● Straight type ● For ϕ 4 tube ● For both nylon tubes and urethane tubes
	4(A), 2(B) 3(R2), 5(R1)	Built-in quick fitting		
	1 (P)	M5×0.8		
	4(A), 2(B) 3(R2), 5(R1)	Built-in quick fitting		
Sub-base -25	1 (P)	—	Rc1/8	● All ports sub-base piping
	4(A), 2(B) 3(R2), 5(R1)			
F type manifold	1 (P)	Rc1/8	—	● 1(P), 3(R2), 5(R1) manifold, 4(A), 2(B) valve piping
	4(A), 2(B) 3(R2), 5(R1)	M5×0.8 or quick fitting Rc1/8		
A type manifold	1 (P)	—	Rc1/8	● All ports manifold piping
	4(A), 2(B) 3, 5(R)			
AJ type manifold	1 (P)	—	Rc1/4	<ul style="list-style-type: none"> ● All ports manifold piping ● 4(A), 2(B) ports ● -J4 : For ϕ 4 tube ● -J6 : For ϕ 6 tube
	4(A), 2(B)		Built-in quick fitting	
	-J4		Built-in quick fitting	
	3, 5(R)		Rc1/4	

Manifold Specifications and Port Size

Manifold model	Specifications	Port	Port size
F type	P, R manifold piping A, B valve piping	1 (P)	Rc1/8
		4 (A), 2 (B)	M5×0.8 or quick fitting (Valve order code: -J42)
		3 (R2), 5 (R1)	Rc1/8
A type	All ports manifold piping	1 (P)	Rc1/8
		4 (A), 2 (B)	Rc1/8
		3, 5 (R)	Rc1/4
AJ type	A, B ports built-in quick fittings All ports manifold piping	1 (P)	Rc1/8
		4 (A), 2 (B)	-J4 Quick fitting for ϕ 4 tube
		-J6	Quick fitting for ϕ 6 tube
		3, 5 (R)	Rc1/4

※ For optional specifications and order codes, see p.302.

Manifold Mass

g [oz.]

Manifold model	Mass calculation of each unit (n=number of units)	Mounting valve			
		110-4A	110-4A2	A110-4A	A110-4A2
F type	(20×n)+30 [(0.71×n)+1.06]	40 [1.41]	45 [1.59]	—	—
A type	(60×n)+60 [(2.12×n)+2.12]	—	—	45 [1.59]	50 [1.76]
AJ type	-J4 (67×n)+60 [(2.36×n)+2.12]	—	—	45 [1.59]	50 [1.76]
	-J6 (64×n)+60 [(2.26×n)+2.12]	—	—	45 [1.59]	50 [1.76]

Calculation example: The mass of 110M 10F stn.1~5 110-4A, stn.6~10 110-4A2 becomes (20×10)+30+(40×5)+(45×5)=655g [23.10 oz.]

Required Time for Switching

S

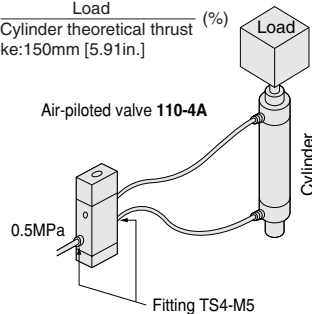
Model	Operation	Pilot line length L m [ft.]						Measurement circuit	Measurement conditions
		2 [6.6]	6 [19.7]	10 [32.8]	20 [65.6]	50 [163.9]	100 [327.8]		
110-4A	ON	0.06	0.14	0.26	0.63	2.30	6.54		<ul style="list-style-type: none"> ● Pilot valve=050-4E1 (effective area 1.2mm² [Cv: 0.067]) ● Tube inner diameter = 4mm [0.16in.] ● Air pressure (both main and pilot)=0.5MPa [73psi.]
	OFF	0.12	0.33	0.67	1.65	6.30	19.50		
A110-4A2	ON	0.07	0.16	0.29	0.70	2.66	7.40		
	OFF	0.07	0.16	0.29	0.70	2.66	7.40		

Cylinder Operating Speed and Flow Rate

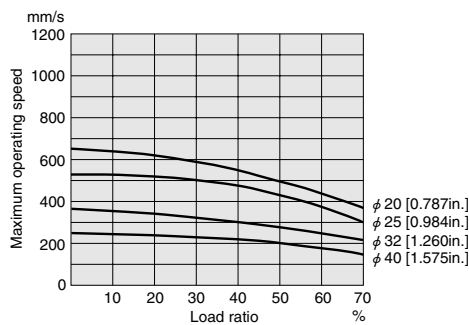
110-4A

● Measurement conditions

- Air pressure : 0.5MPa {5.1kgf/cm²} [73psi.]
- Piping inner diameter and length: ϕ 2.5 [0.10in.]×1000mm [39in.]
- Fitting : Quick fitting TS4-M5
- Load ratio = $\frac{\text{Load}}{\text{Cylinder theoretical thrust}}$ (%)
- Cylinder stroke: 150mm [5.91in.]



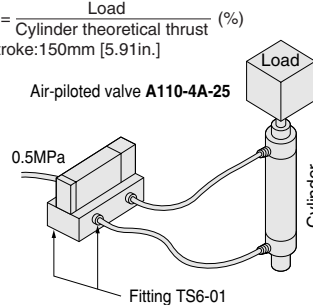
Maximum operating speed



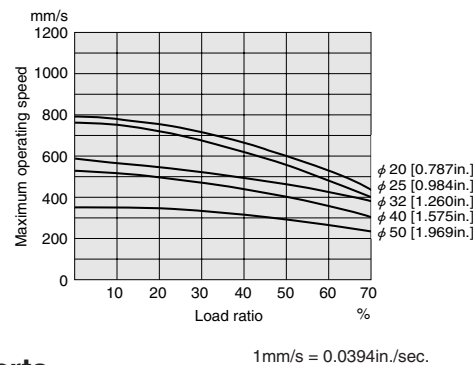
A110-4A-25

● Measurement conditions

- Air pressure : 0.5MPa {5.1kgf/cm²} [73psi.]
- Piping inner diameter and length: ϕ 4 [0.16in.]×1000mm [39in.]
- Fitting : Quick fitting TS6-01
- Load ratio = $\frac{\text{Load}}{\text{Cylinder theoretical thrust}}$ (%)
- Cylinder stroke: 150mm [5.91in.]

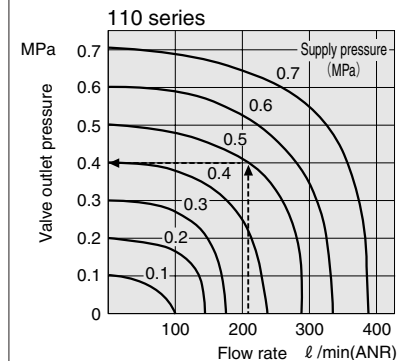


Maximum operating speed



1mm/s = 0.0394in./sec.

Flow rate



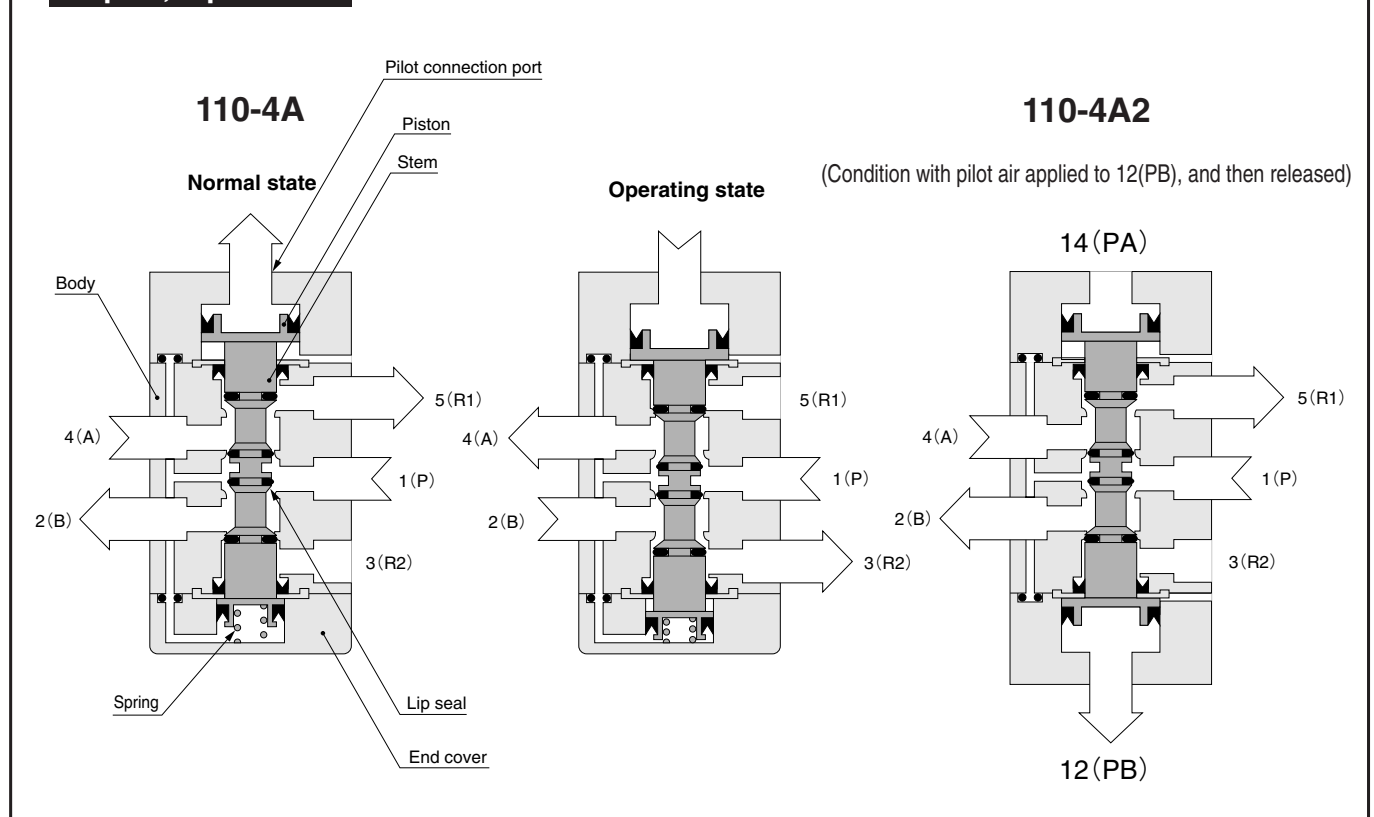
1MPa = 145psi., 1 l/min = 0.0353 ft³/min.

How to read the graph

When the supply pressure is 0.5MPa [73psi.] and the flow rate is 210 l/min [7.41ft³/min.] (ANR), the valve outlet pressure becomes 0.4 MPa [58psi.].

Operating Principles and Major Parts

5-port, 2-position

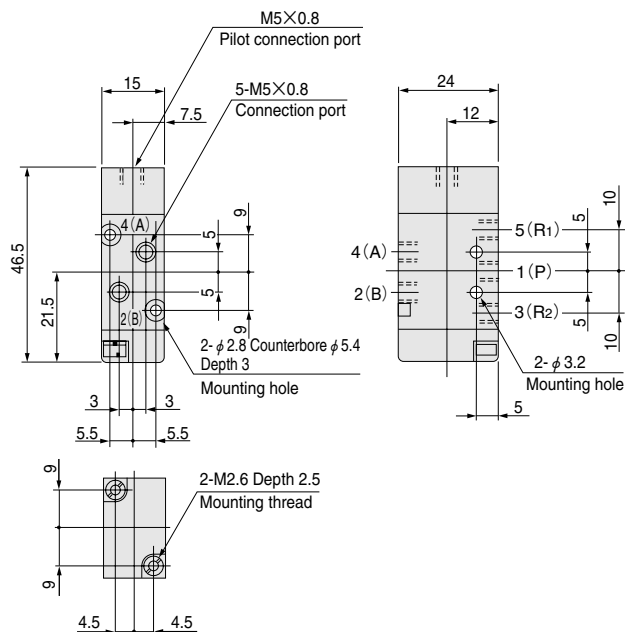


Major Parts and Materials

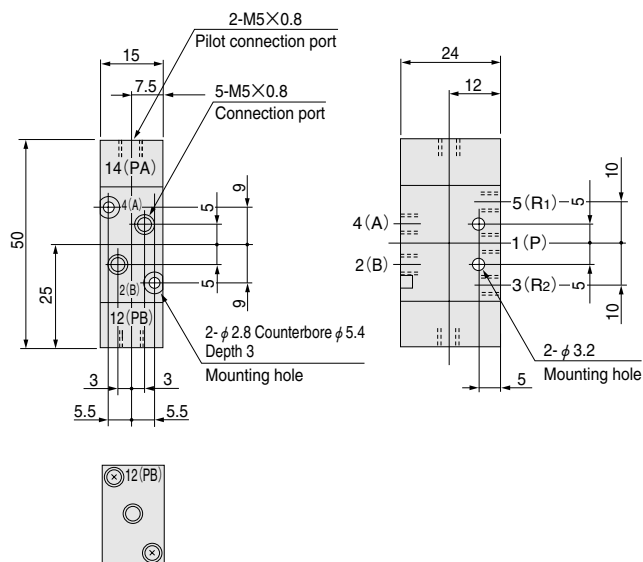
Parts	Materials
Body	Aluminum alloy
Stem	(anodized)
Lip seal	Synthetic rubber
Mounting base	Mild steel (zinc plated)
Sub-base	Aluminum alloy (anodized)

Dimensions of Air-piloted 5-port, 2-position Valve (mm)

110-4A

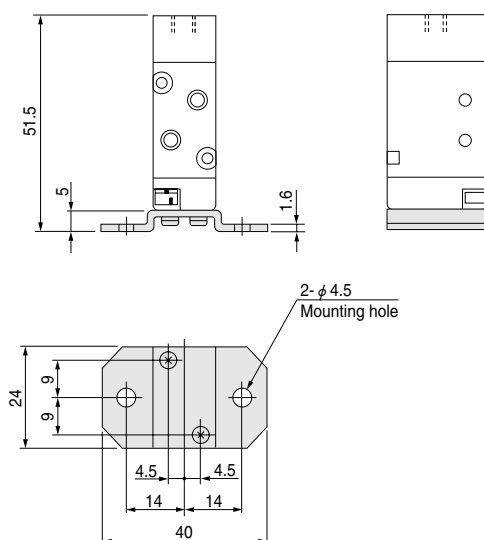


110-4A2



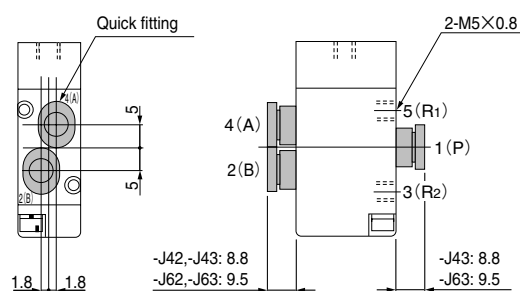
Options _____

- Mounting base : -21

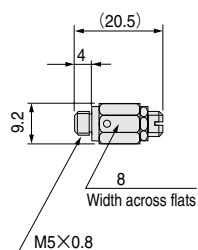


- With quick fittings: **-J42** (For ϕ 4 tube, 4(A), 2(B) ports with fittings)
-J43 (For ϕ 4 tube, 1(P), 4(A), 2(B) ports with fittings)
-J62 (For ϕ 6 tube, 4(A), 2(B) ports with fittings)
-J63 (For ϕ 6 tube, 1(P), 4(A), 2(B) ports with fittings)
The drawing shows the -J43 specification.

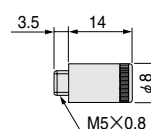
The drawing shows the -J43 specification.



- Speed controller : -70

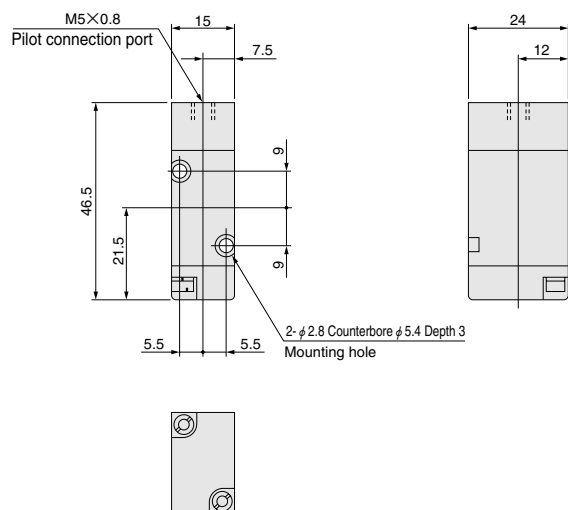


- Muffler : -75

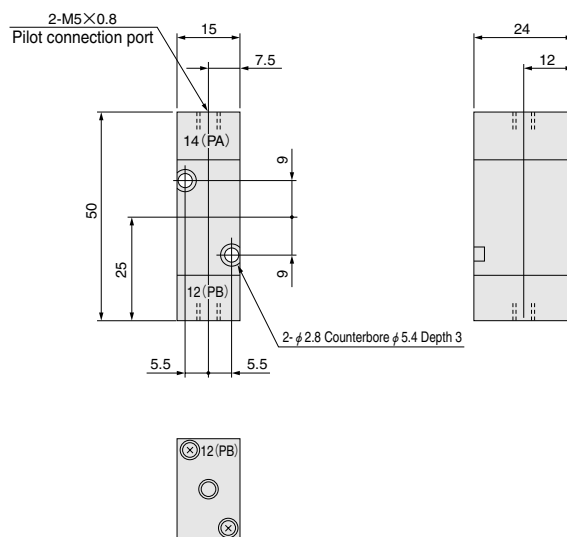


Dimensions of Air-piloted 5-port, 2-position Valve (mm)

A110-4A

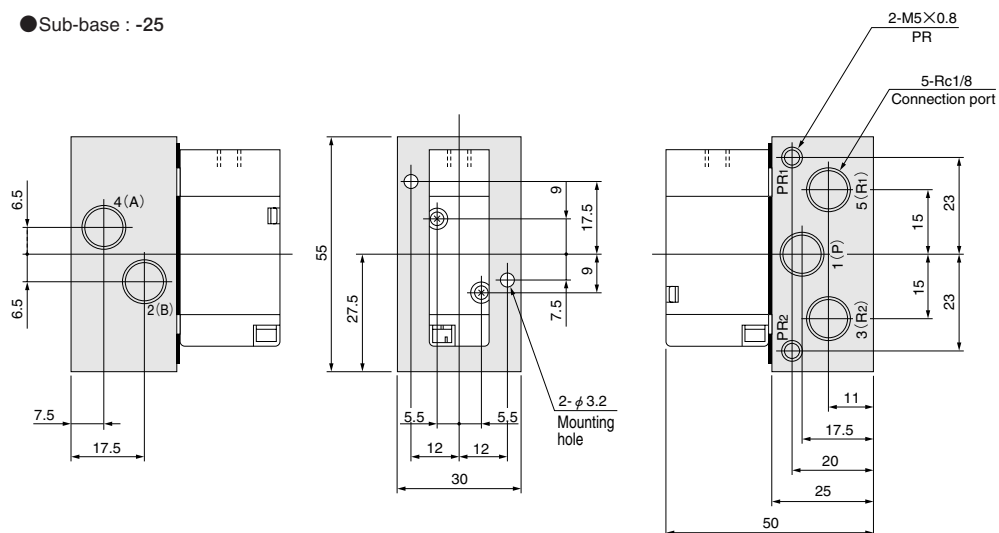


A110-4A2

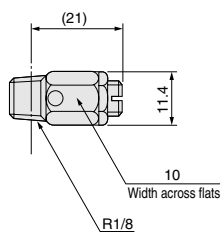


Options

● Sub-base : -25



● Speed controller : -70



Handling Instructions and Precautions

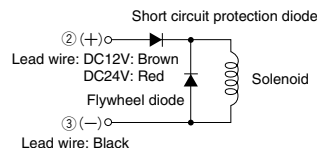


Solenoid

Internal circuit

●DC12V, DC24V

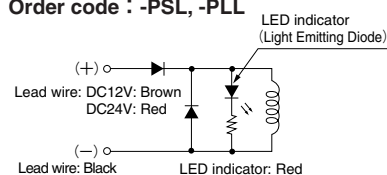
Standard solenoid (Surge suppression)



② and ③ are for with DIN connector (Order code : -39).

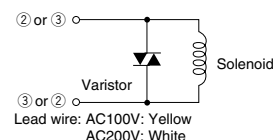
Solenoid with LED indicator (Surge suppression)

Order code : -PSL, -PLL



●AC100V, AC200V

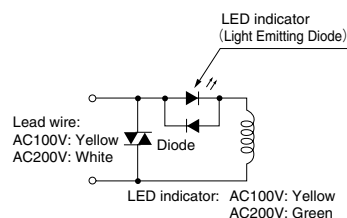
Standard solenoid (Surge suppression)



② and ③ are for with DIN connector (Order code : -39).

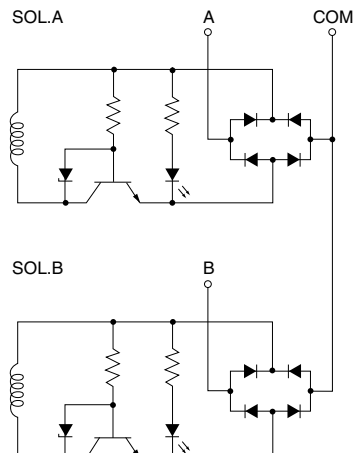
Solenoid with LED indicator (Surge suppression)

Order code : -PSL, -PLL



●DC24V

Tandem solenoid



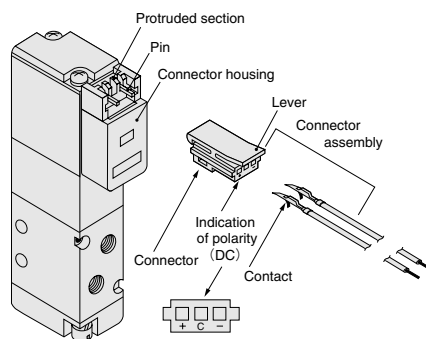
- Cautions:**
1. Do not apply megger between the lead wires.
 2. The DC solenoid will not short circuit even if the wrong polarity is applied, but the valve will not operate.
 3. Leakage current inside the circuit could result in failure of the solenoid valve to return, or in other erratic operation. Always use it within the range of the allowable leakage current. If circuit conditions, etc. cause the leakage current to exceed the allowable leakage current, consult us.
 4. For double solenoid and twin solenoid, avoid energizing both solenoids simultaneously. The valve could fall into a neutral position.



Plug connector

Attaching and removing plug connector

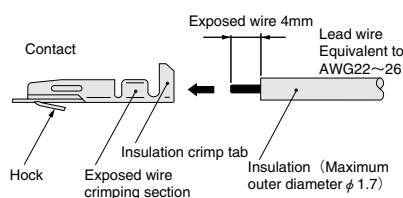
Use fingers to insert the connector into the pin, push it in until the lever claw latches onto the protruded section of the connector housing, and complete the connection. To remove the connector, squeeze the lever along with the connector, lift the lever claw up from the protruded section of the connector housing, and pull it out.



※ Illustration shows the 110 series.

Crimping of connecting lead wire and contact

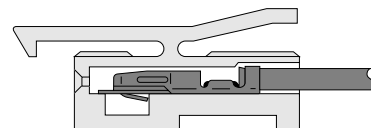
To crimp lead wires into contacts, strip off 4mm [0.16in.] of the insulation from the end of the lead wire, insert it into the contact, and crimp it. Be sure to avoid catching the insulation on the exposed wire crimping section.



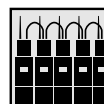
- Cautions:**
1. Do not pull hard on the lead wire.
 2. Always use a dedicated tool for crimping of connecting lead wire and contact.
- Contact: Model 702062-2M
Manufactured by Sumiko Tech, Inc.
Crimping tool: Model F1-702062
Manufactured by Sumiko Tech, Inc.

Attaching and removing contact and connector

Insert the contact with a lead wire into a plug connector □ hole until the contact hook latches on the connector and is secured to the plug connector. Confirm that the lead wire cannot be easily pulled out. To remove it, insert a tool with a fine tip (such as a small screwdriver) into the rectangular hole on the side of the plug connector to push up on the hook, and then pull out the lead wire.



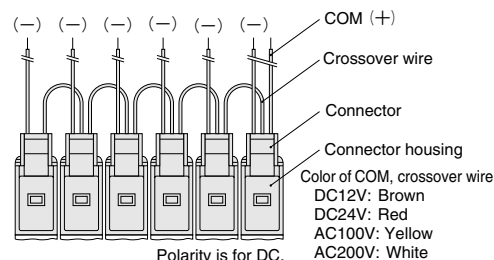
- Cautions:**
1. Do not pull hard on the lead wire. It could result in defective contacts, breaking wires, etc.
 2. If the pin is bent, use a small screwdriver, etc. to gently straighten out the pin, and then complete the connection to the plug connector.



Common terminal pre-wired plug connector

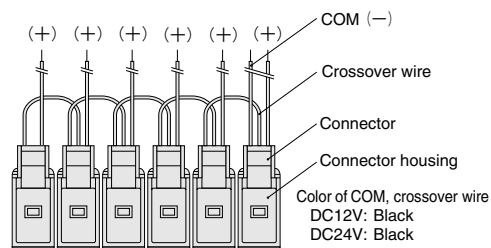
1. Pre-wired common terminal at DC positive side or AC.

Order code With straight connector: -CPSL
With L connector: -CPLL



2. Pre-wired common terminal at DC negative side

Order code With straight connector: -CMSL
With L connector: -CMLL



- Cautions:**
1. The diagrams show the straight connector configuration. While the connector's orientation is different in the case of the L connector, in every case the first COM lead wire comes from the last station's mounted valve.
 2. Since the COM terminal is connected to a crossover terminal inside the connector housing, the connector cannot be switched between a positive common and a negative common by changing the connectors.

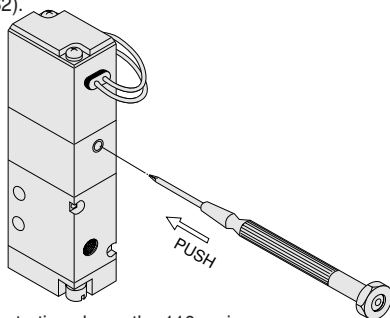


Manual override

Non-locking type

To operate the manual override, press it all the way down. The single solenoid valve works the same as when in the energized state as long as the manual override is pushed down, and returns to the normal position upon release.

For the double solenoid and twin solenoid valves, pressing the manual override on the 12(S1) side switches the 12(S1) to enter the energized position, and the unit remains in that state even after the manual override is released. To return it to the normal position, operate the manual override on the 14(S2) side. This is the same for the solenoid 14(S2).

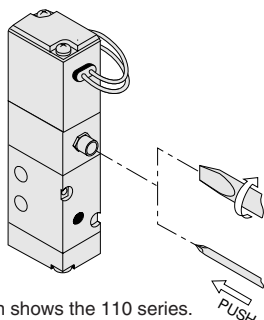


※ Illustration shows the 110 series.

Locking protruding type

Use a small screwdriver to turn the adjusting knob several times in the clockwise direction, and lock the manual override in place. When locked, turning the adjusting knob several times in the counterclockwise direction releases a spring on the manual override, returns it to the normal position, and releases the lock.

For the locking protruding type, when the adjusting knob is not turned, this type acts just like the non-locking type, like the valve is the energized position as long as the manual override is pushed down, and it returns to the normal position upon release.



※ Illustration shows the 110 series.

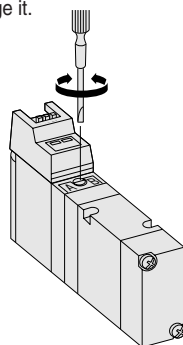
- Cautions:**
1. The 110 series valves are internal pilot type solenoid valves. As a result, the manual override cannot switch the main valve without air supplied from the 1(P) port.
 2. Always release the lock of the locking type and locking protruding type manual override before commencing normal operation.
 3. Do not attempt to operate the manual override with a pin or other object having an extremely fine tip. It could damage the manual override button.
 4. Do not turn the adjusting knob more than needed. It could result in defective operation.



Manual override (Tandem solenoid)

Locking type

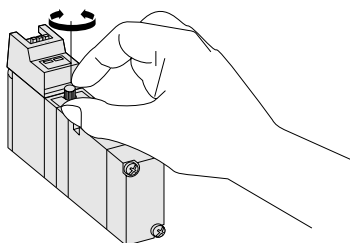
To lock the locking type manual override, use a small screwdriver to push down the manual override in all the way, then set the 0 position as the reference point and turn it in the clockwise direction as far as position A. This achieves the same conditions as when the 14(SA) side is energized, and the manual override is locked in place. For the 12(SB) side, turn it in the counterclockwise direction as far as position B. To release the lock, return the manual override to the 0 position. A spring mechanism returns the manual override to its normal position, and the lock is released. Care should be taken to avoid excessive turning of the manual override, which could damage it.



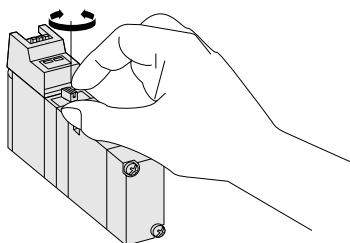
Locking protruding type, locking manual lever type

To lock the locking protruding type manual override or locking manual lever type, use either a small screwdriver or your fingertips to push the manual override button (manual lever) all the way down, then set the 0 position as the reference point and turn it in the clockwise direction as far as position A. This achieves the same conditions as when the 14(SA) side is energized, and the manual override button (manual lever) is locked in place. For the 12(SB) side, turn it in the counterclockwise direction as far as position B. To release the lock, return the manual override button (manual lever) to the 0 position. A spring mechanism returns the manual override button (manual lever) to its normal position, and the lock is released. Care should be taken to avoid excessive turning of the manual override button (manual lever), which could damage it.

Locking protruding type manual override



Locking manual lever type



- Cautions:**
1. The 110 series valves are internal pilot type solenoid valves. As a result, the manual override cannot switch the main valve without air supplied from the 1(P) port.
 2. Always release the lock of the locking protruding type manual override before commencing normal operation.
 3. Do not attempt to operate the manual override with a pin or other object having an extremely fine tip. It could damage the manual override button.
 4. Do not turn the adjusting knob more than needed. It could result in defective operation.

Mounting base 110-21

When installing a mounting base to the valve, always use the provided screws. The recommended tightening torque for the screws is 49N·cm {5kgf·cm} [4.3in·lbf].

Mounting valves on manifold

When mounting valves on manifold, apply the recommended tightening torque of 39.2N·cm {4kgf·cm} [3.5in·lbf] for the valve mounting screws.

PC Board Manifold 110 Series Specifications

Manifold Basic Models and Specifications

Basic model	Manifold function		1(P), 3(R2), 5(R1) manifolds	All port manifold	All port manifold with quick fittings
	Number of units	8 stations 16 stations	110M8FP 110M16FP	110M8AP 110M16AP	110M8AJP 110M16AJP
Item					
Type of mounting valve	2-, 3-port		110E1	A110E1	
	5-port, single solenoid		110-4E1	A110-4E1	
	5-port, double solenoid		110-4E2	A110-4E2	
			110-4KE2	A110-4KE2	
	5-port, 3-position		113-4E2	A113-4E2	
			113-4KE2	A113-4KE2	
Wiring type			Connector for flat cable (AWG 28) ^{Note1} : With short clip (standard) With long clip (optional) ^{Note2}		
Common wiring			Positive common (standard) Negative common (optional: -CM) ^{Note 2}		
Operating temperature range (atmosphere and media) °C [°F]			5~50 [41~122]		
Shock resistance					

Notes: 1. For details about specifications, see the specifications of the connector for the flat cable.
2. For order codes, see p.324.

Solenoid Valve Specifications

Item	Basic model	FP type manifold	110E1	110-4E1	110-4E2	110-4KE2	113-4E2	113-4KE2
		AP, AJP type manifolds	A110E1	A110-4E1	A110-4E2	A110-4KE2	A113-4E2	A113-4KE2
Media			Air					
Operation type			Internal pilot type					
Effective area [Cv]	mm ²	4.2[0.23]					3.8[0.21]	
Lubrication			Not required					
Operating pressure range MPa[kgf/cm ²][psi.]			0.15~0.7 [1.5~7.1] [22~102]					
Proof pressure MPa[kgf/cm ²][psi.]			1.05 [10.7] [152]					
Response time ^{Note} ON/OFF ms			15/20 or below		20 or below		15/30 or below	
Maximum operating frequency Hz			5					
Minimum time to energize for self holding ms			—		50		—	

Note: Values when air pressure is 0.5MPa [5.1kgf/cm²] [73psi.]. The values for □110-4E2 are when switching from the opposite position, while the valves for □113-4E2 are those of the closed center valve, when switching from the neutral position.

Solenoid Specifications

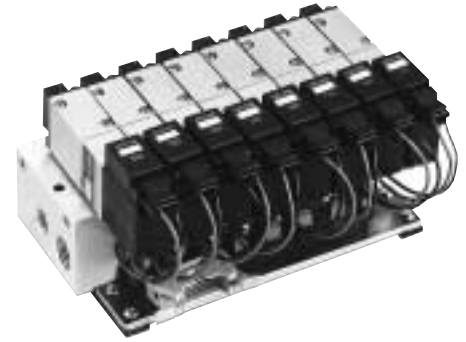
Rated voltage		DC12V	DC24V
Item			
Type		Flywheel diode incorporated for surge suppression	
Operating voltage range	DC V	10.8~13.2 (12±10%)	21.6~26.4 (24±10%)
Current (when rated voltage is applied)	mA	140 (1.7W)	75 (1.8W)
Allowable leakage current	mA	8	4
Insulation resistance	MΩ	Over 100	
Wiring type		Plug connector type Straight connector -PSL: With dedicated lead wire for PC board connection, with connector	
Color of lead wire		Red (+), Black (—)	
Color of LED indicator		Red	

Specifications of Connector for Flat Cable

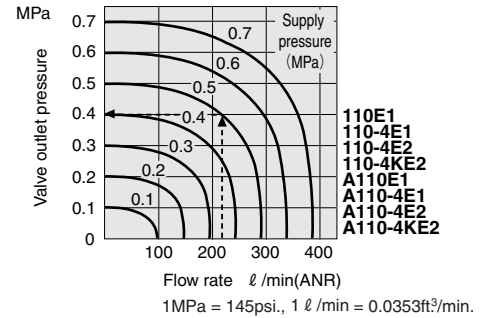
Item	Header	Socket ^{Note}	Strain relief ^{Note}	Standard
Order code				
Blank	Box type, with short clip (Part number: 3662-5002SCSC)	Open end type, with nose (Part number: 7910-6500SC)	—	MIL-C-83503 conformity (made by Sumitomo 3M Ltd.)
-LC	Box type, with long clip (Part number: 3662-5002LCSC)		Included (Part number: 3448-7910J)	

Remark: Regarding the units with center slots (grooves), note that there is no key groove for the prevention of erroneous insertion.

Note: Included at shipping.

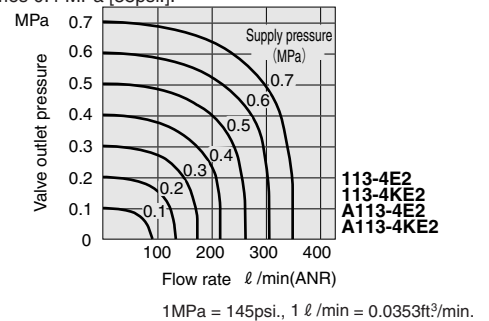


Flow Rate



How to read the graph

When the supply pressure is 0.5MPa [73psi.] and the flow rate is 210 l / min [7.41ft³/min.], (ANR), the valve outlet pressure becomes 0.4 MPa [58psi.].



Manifold Connection Port Size

Manifold model	Port	Location of piping ports	Port size
110M□FP	1 (P)	Manifold	Rc1/8
	4(A), 2(B)	Valve	M5×0.8 ^{Note}
	3(R2), 5(R1)	Manifold	Rc1/8
110M□AP	1 (P)	Manifold	Rc1/8
	4(A), 2(B)		Rc1/4
	3, 5(R)		M5×0.8
	PR		
110M□AJP	1 (P)	Manifold	Rc1/8
	4(A), 2(B)		Quick fitting for φ 4 or φ 6
	3, 5(R)		Rc1/4
	PR		M5×0.8

Note : When the mounting valve is a female thread specification, the ports are this size. For the built-in quick fitting type, quick fittings for φ 4 are installed.

Mass


g [oz.]

Manifold model	Manifold mass	Mounting valve mass				Block-off plate
		□110E1	□110-4E1	□110-4E2	□113-4E2	
110M8FP	240 [8.47]	80	80	125	145	6
110M16FP	450 [15.87]	[2.82]	[2.82]	[4.41]	[5.11]	[0.21]
110M8AP	590 [20.81]	85	85	130	150	11
110M16AP	1120 [39.51]	[3.00]	[3.00]	[4.59]	[5.29]	[0.39]
110M8AJP	590+(7×n ₁)+(4×n ₂) [20.81+(0.25×n ₁)+(0.14×n ₂)]	85	85	130	150	11
110M16AJP	1120+(7×n ₁)+(4×n ₂) [39.51+(0.25×n ₁)+(0.14×n ₂)]	[3.00]	[3.00]	[4.59]	[5.29]	[0.39]

Remark: n₁ is the total number of stations with -J4, while n₂ is the total number with -J6.

SOLENOID VALVES 110 SERIES

Remark : ☐ 110E1 is 3-port, and normally closed (NC) as the standard. For ☐ 113-4E2, a closed center is standard.

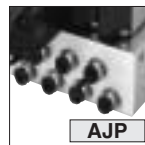
- Mounting position from  the left-hand side when facing the 4(A), 2(B) ports.
- Since the twin solenoid valve requires 2 stations per valve to mount, the second station (solenoid S1 side) should be blank.
- When selecting ☐ 110-4E2 or ☐ 113-4E2, always enter -BP for the next station.

- Specify the valve model for each station.
- Enter -BP when closing a station with a block-off plate without mounting a valve.
- ☐ 110-4E2 and ☐ 113-4E2 cannot be used for the last station.
- When mounting ☐ 110-4E2 or ☐ 113-4E2, always enter -BP for the next station.

● For the AJP type manifold only.

Made to Order

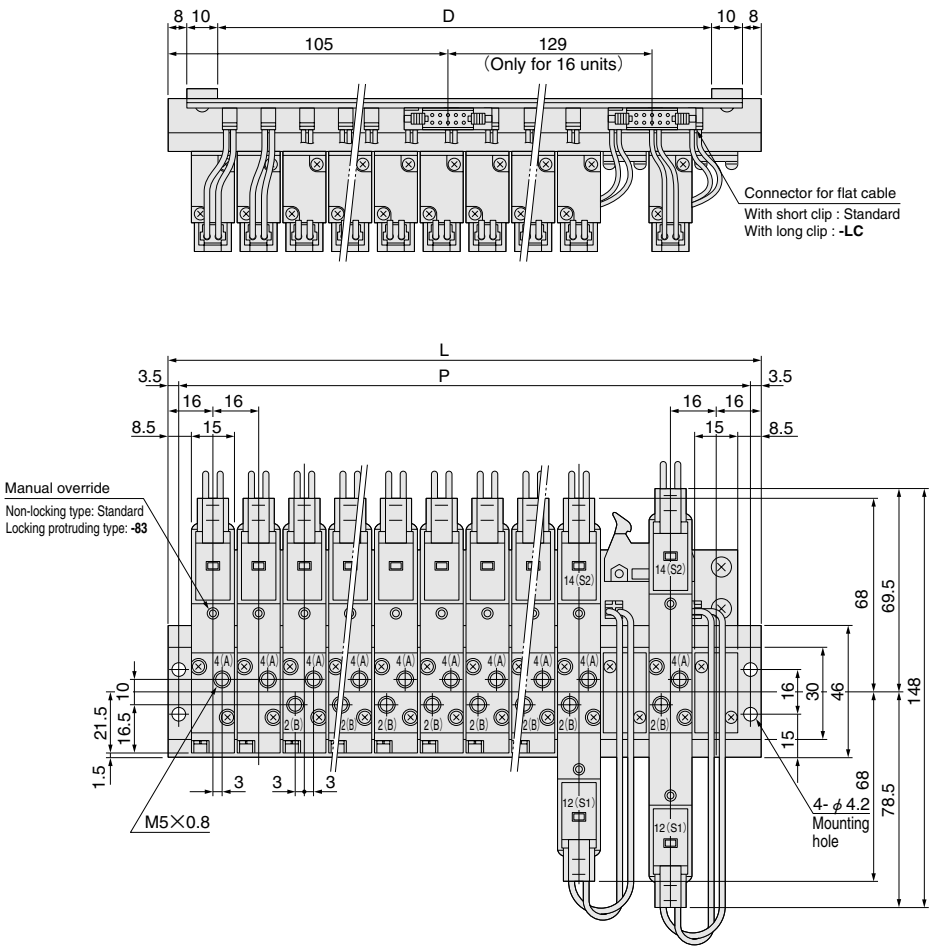
AJP type manifold



A.J.F.

Dimensions (mm)

110M8FP
110M16FP

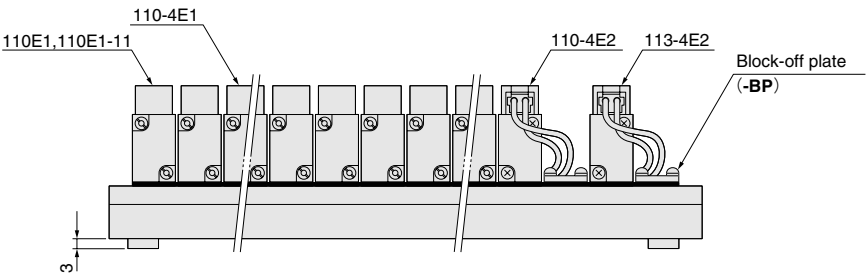
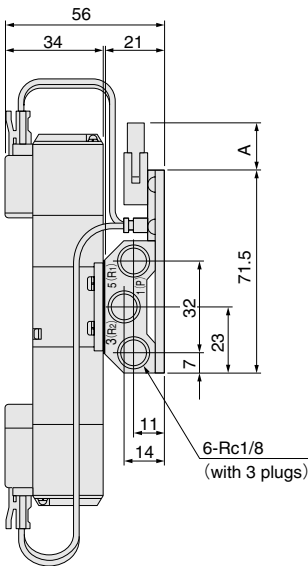


Unit dimensions

Model	L	P	D
110M8FP	144	137	108
110M16FP	272	265	236

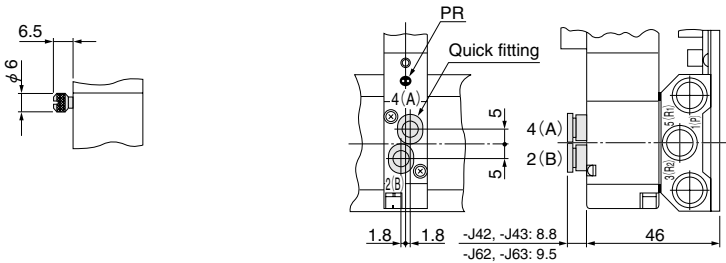
Option dimensions

Model	A
Short clip	12.5
Long clip	15.5



Options

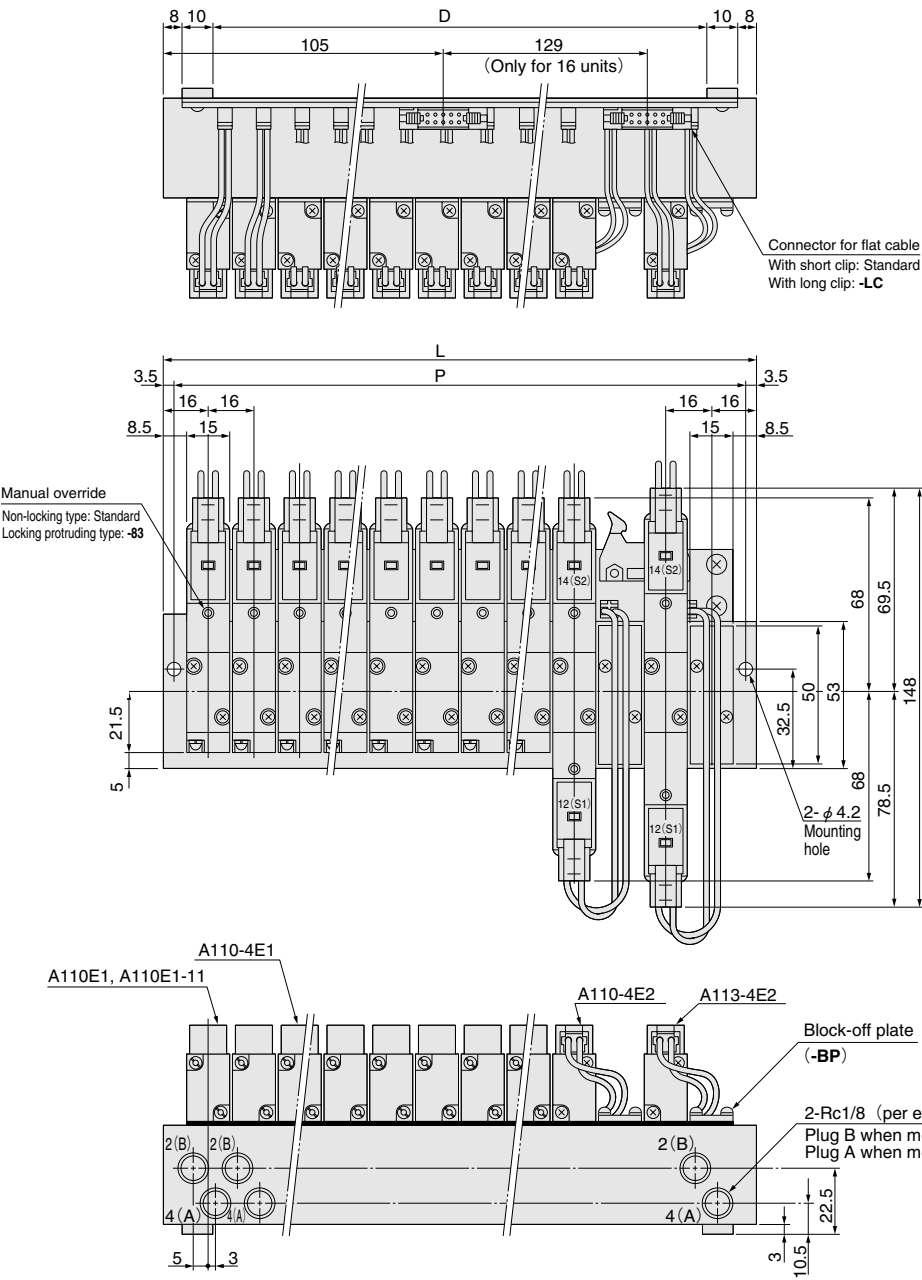
- Locking protruding type manual override: -83
- With quick fittings: -J41 (A port with fitting)
-J42 (A, B ports with fittings)
The drawing shows the -J42 specification.



Note: PR is on the side with the 4(A), 2(B) ports.

Dimensions (mm)

110M8AP
110M16AP

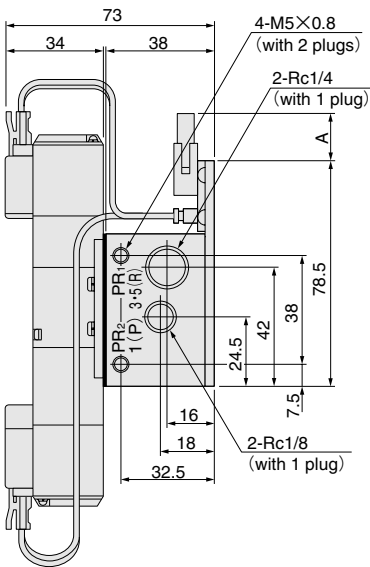


Unit dimensions

Model	L	P	D
110M8AP	144	137	108
110M16AP	272	265	236

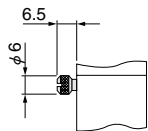
Option dimensions

Model	A
Short clip	12.5
Long clip	15.5



Option

● Locking protruding type manual override: -83



Handling Instructions and Precautions (PC Board Manifold)

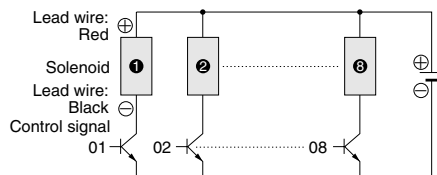


Solenoid

Circuit configurations

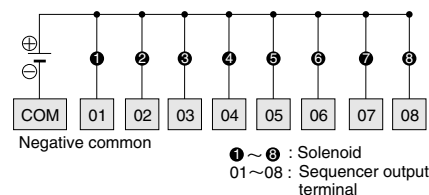
● For positive common type (standard)

Operation example



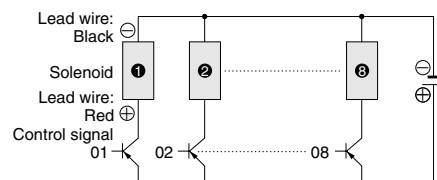
Correspondence to sequencer

Output module is negative common type.



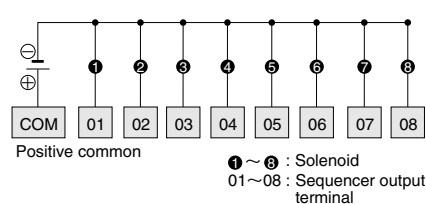
● For negative common type (optional: -CM)

Operation example



Correspondence to sequencer

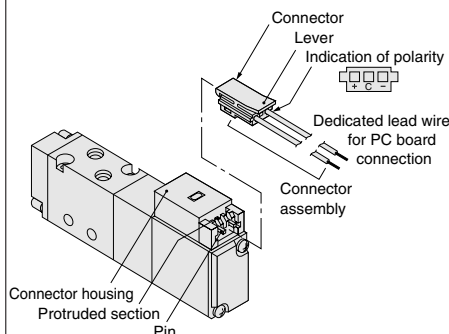
Output module is positive common type.



Plug connector

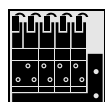
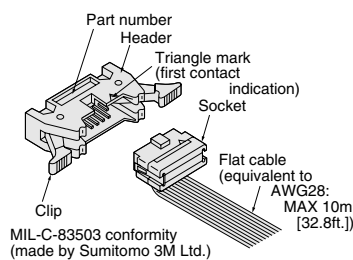
Attaching and removing plug connector

Use fingers to insert the connector into the pin, push it in until the lever claw latches onto the protruded section of the connector housing, and complete the connection. To remove the connector, squeeze the lever along with the connector, lift the lever claw up from the protruded section of the connector housing, and pull it out.



- Cautions:**
1. Do not pull hard on the lead wire. It could result in defective contacts, breaking wires, etc.
 2. If the pin is bent, use a small screwdriver, etc. to gently straighten out the pin, and then complete the connection to the plug connector.

Connector for flat cable



Manifold

Print circuit board

Avoid using in the locations listed below, as it may result in deterioration of the print circuit board or a short circuit in the wiring. If use in such conditions is unavoidable, always provide a cover or other adequate protective measures.

1. Locations subject to high levels of dust or oil mists
2. Locations subject to salt, corrosive gases, or conductive particles
3. Locations directly subject to condensation, direct sunlight, or other weather effects

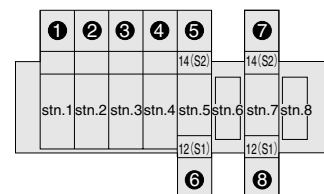
Combination mounting for different type of valves

In the 110 series manifold for combination mounting of 2-, 3-, 5-port, and the PC board manifold for combination mounting of 2-, 3-, 5-port, single solenoids can be mounted together with double solenoids, or with twin solenoids, and a total number of up to 8 or 16 solenoids can be mounted.

In this case, observe the following precautions:

1. Always use a block-off plate (-BP) to close the next right station (the side with the higher numbered station) of the double solenoid valve mounting station.
2. When using block-off plates (-BP) for some reason other than item 1, place them together on the higher numbered stations side.
3. Connector pin numbers are allocated to stations in order from the left end of the manifold. For a double solenoid mounting, the upper pins are allocated to 14(S2), and the lower ones to 12(S1), with the upper 14(S2) numbers being the smaller pin numbers. And for a twin solenoid mounting, the left side is allocated to 14(S2) and the right side allocated to 12(S1), with the left side 14(S2) numbers being the smaller pin numbers.

Example of 4 single solenoid valves and 2 double solenoid valves installation on an 8 unit manifold:

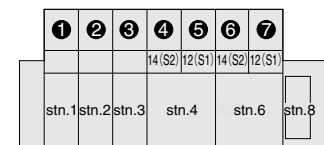


Connector pin location of 8 units:



Remark: The standard is positive common wiring. Negative common wiring is optional (-CM).

Example of 3 single solenoid valves and 2 double solenoid valves installation on an 8 unit manifold:



Connector pin location of 8 units:



Remark: The standard is positive common wiring. Negative common wiring is optional (-CM).

